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*An insider's guide:
how to join the
Roman legions,
wield a gladius,*

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*storm cities, and
conquer the world
Your emperor
needs you for the
Roman army! The
year is AD 100 and
Rome stands
supreme and
unconquerable
from the desert
sands of
Mesopotamia to*

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*the misty highlands
of Caledonia. Yet
the might of Rome
rests completely
on the armored
shoulders of the
legionaries who
hold back the
barbarian hordes
and push forward
the frontiers of
empire. This*

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*carefully
researched yet
entertainingly
nonacademic book
tells you how to
join the Roman
legions, the best
places to serve,
and how to keep
your armor from
getting rusty. Learn
to march under the*

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*eagles of Rome,
from training,
campaigns, and
battle to the glory
of a Roman
Triumph and
retirement with a
pension plan.*

*Every aspect of
army life is
discussed, from
drill to diet, with*

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*handy tips on
topics such as how
to select the best
boots or how to
avoid being
skewered by
enemy spears.
Combining the
latest
archaeological
discoveries with
the written records*

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of those who actually saw the Roman legions in action, this book provides a vivid picture of what it meant to be a Roman legionary. Explains which sewing-machine accessories to use when , with the aim

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*of saving time,
creating beautiful
embellishments,
working with
difficult-to-handle
fabrics and much
more. Original.
Simple Steps to
Beautiful Results
from Your
Embroidery
Machine. Learn to*

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use machine embroidery to enhance your projects. For all sewing machines with embroidery attachments-and every embroidery design. Add special touches to quilts, garments, accessories, home

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*décor, and paper
crafts! Patty takes
the mystery out of
stabilizers,
threads, and tools.
First-time
embroiderer? No
problem! Patty
includes lots of
photographs and
detailed
instructions with*

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every step.

Exercises will help you advance your skills. Experienced embroiderers will be inspired by Patty's ideas for combining embroidery with techniques like appliqué, fabric painting, and

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*embellishment.
Wonderful One-
Patch Quilts
20 Projects from
Triangles, Half-
Hexagons,
Diamonds & More
Home Economics
Free Stuff for
Quilters on the
Internet*

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*The Sewing
Machine*

*Accessory Bible
Learn to 'draw' and
'paint' with thread
and your sewing
machine! Stop
struggling to find the
answers to basic
questions-they're all
here! Do you want to
learn free machine
thread sketching and*

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thread painting, but have no idea where to begin? Are you frustrated that no-one tells you the basics? Do you want tools and techniques explained clearly and methodically? Tired of wasting hours searching for simple answers? Do you want a handy reference tool by

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your side? This guide covers everything the beginner needs for free machine embroidery, thread sketching and thread painting: Equipment and Tools Machine Needles-which ones to use Thread for Thread Sketching Setting up your Machine for Free Motion Stitching

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*Understanding
Tension Fabric All
about Stabilizers
Stitch Basics
Puckering (and How
to Avoid It!) Free
Bonus! 6 Free
Projects to help you
get started! Creative
Thread Sketching: A
Beginner's Guide
Begin an exciting
journey into drawing
and painting with*

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thread and sewing machine. You'll be guided through the 'start-up' phase of thread sketching, thread painting and free machine embroidery, and introduced to some more advanced techniques. After years of working in the creative arts, teaching and guiding

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people through techniques from basic to advanced, Deborah is ready to offer this complete guide that reveals everything you need to know as a beginner. You can do it, even if you're a complete novice! Frustratingly, the basics are so often glossed over, leaving

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your creative mind with a rich palette of ideas, but absolutely no idea where to begin, or how to solve some of those pesky little problems that face us all from time to time. This book will answer your questions and solve your problems. Take the first step towards mastering the arts of

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*thread sketching and
thread painting.*

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the 'BUY NOW' button*

*NOW! About the
Author Australian
textile and digital
artist, teacher, writer
and musician,*

*Deborah Wirsu,
shares how to make
wonderful thread
sketched and thread*

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Painted textile art, offering creative ideas, easy-to-follow advice, along with informative tips, tutorials and online classes. Early forays into a range of sewing and textile arts and crafts led, over time, to a fascination with 'painting' with thread, creating visually

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appealing works of art using surprisingly easy-to-master techniques. As long as you can use a sewing machine, you can learn to draw and paint with thread. Deborah's work has been exhibited and sold worldwide, and her passion for teaching online has allowed

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her to reach out to thousands of students around the globe. Other business pursuits and interests involve Classical Music, and Proofreading, Editing and Writing.

With embroidery machines capturing the sewing industry's creative imagination, sewers are seeking

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new embroidery methods and techniques to take them to the next level. This new reference presents the next step in the creative embroidery process-using embroidery software to customize, edit, and create decorative designs.

Popular Mechanics

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*inspires, instructs
and influences
readers to help them
master the modern
world. Whether it's
practical DIY home-
improvement tips,
gadgets and digital
technology,
information on the
newest cars or the
latest breakthroughs
in science -- PM is the
ultimate guide to our*

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high-tech lifestyle.

My Custom Stitch

Popular Mechanics

Kiplinger's Personal

Finance

Teaching Aids in

Textiles, Clothing,

Grooming, and Home

Furnishings

New Home

Economics

Chainsaw Safety,

Maintenance and

Cross-cutting

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Techniques

**Machine-quilting
pro Lori Kennedy
has taught
hundreds of
quilters how to
start and, more
importantly, how to
improve their
machine quilting.
Now she's packed
her vast knowledge,**

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**and more than 150
up-close photos,
into 25 hands-on
lessons you can
turn to anytime you
need guidance.**

**Each lesson has a
practice session
and questions to
help you evaluate
what worked and
where you may**

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**need a bit more
practice. Whether
you stitch your way
through a lesson a
day or save them
for weekend
quilting time, you'll
soon be building
skills and
confidence, and
quilting your
projects with ease.**

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**You'll learn: Why
it's important to
start doodling
(page 19) How to
prevent drag or
resistance when
quilting a big quilt
(page 44) When to
mark, and ways to
avoid marking
pitfalls (page 72)
How to create focal**

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**points and contrast
with your quilting
(page 116)**

**Popular Science
gives our readers
the information
and tools to
improve their
technology and
their world. The
core belief that
Popular Science**

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**and our readers
share: The future is
going to be better,
and science and
technology are the
driving forces that
will help make it
better.**

**The Grande Armee
of Napoleon**

**Bonaparte is widely
acknowledged to be**

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**one of the greatest
fighting forces ever
deployed. With it
the French scored a
streak of historic
victories that gave
them an
unprecedented grip
on power over the
European
continent. At its
peak it was made**

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**up of 680,000 men,
a huge multi-
national force of
officers, infantry
and cavalry,
artillery and
support services
masterminded by a
superior and highly
flexible system of
corps, divisions,
brigades and**

**regiments,
commanded by
officers in which
Napoleon placed a
huge degree of
trust and autonomy
to operate within
the outlines of his
strategic objectives.
Looking closely at
how this military
machine was**

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**constructed and
mobilized,
Napoleon's
Military Machine
Operations Manual
examines all
aspects of the
Grande Armee,
from individual
soldiers, what they
wore, ate, slept in
and were paid, to**

**the chain of
command,
recruitment and
training,
intelligence and
comms, and
logistics and battle
tactics. The legacy
of Napoleon's army
is assessed, as is
how his
organization and**

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initiatives

**influenced national
armies around the
world in ways that
can still be seen
today.**

**Consumers'
research bulletin
annual**

**Innovative Ideas
for Expert Results**

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**Threads Magazine
How to Customize,
Edit and Create
Decorative Designs
An Identification &
Value Guide
Sew Everything
Workshop : the
Complete Step-by-
step Beginner's
Guide**

What can you

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sew with a 60°

ruler and a

simple,

repeated

shape? The

possibilities

are endless!

Favorite

authors Sara

Nephew and

Marci Baker

are back with

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20 beautifully
bold one-patch
quilts made
from
triangles,
half-hexagons,
diamonds, and
more. With
their eye-
catching color
placement and
clever pieced

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units like
half-triangles
and quarter-
hexagons, no
two quilts
look alike.

For even more
variety, pick
your favorite
method—working
from scraps or
strip piecing

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yardage—to
create an
array of
quilts from
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to full-size
beauties.
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earliest
books,
particularly
those dating

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sewing
machines that
possess this
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features are
fully
explained with
tutorials for
each machine
model, 64

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stitches ready
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to be

programmed

into the

sewing

machine, and

four projects.

A Source List

25 Days to

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Improve Your
Skills
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Manual

***With quilters
by the
thousands
accessing the
Internet, this
book is the
perfect guide
to the Web's
infinite
possibilities.
The book
describes and***

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***lists quilting
sites that
offer the best
free stuff.
Quilters will
love using this
guide to
finding quilt
patterns, quilt
articles,
quilting
supplies, and
more advice***

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read in a
lifetime. 75
b&w
illustrations.
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showcases
hundreds of
sewing machines
in full color.
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nearly 1,000
additional**

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books have***

detailed

descriptions,

measurements,

dates, and 1997

values.

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manufactured

through 1998.

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***Designs
Creative
Beginnings In
Machine
Embroidery
Singer
Instructions
for Art
Embroidery and
Lace Work
Start to Sew
Maine Register,
State Year-book***

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**and Legislative
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Lists stitching-related websites that offer free things for sewing enthusiasts

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techniques,
ranging from
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and beadwork,

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Out of Your

Machine---From

Using Basic Feet

to Mastering

Specialty

Feet Macmillan

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A how-to manual
for sewing

beginners covers

how to choose and

use equipment

and materials,

laying out fabrics

and patterns, and

tricks and advice

for cutting and

sewing.

Singer

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Dressmaking
Guide

Legionary: The
Roman Soldier's
(Unofficial) Manual
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Techniques and
20 Easy Projects
How to Sew
S.E.W.

Consumer Midyear
Buying Guide

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***A compilation of
365 free-motion
quilting designs
from the Free
Motion Quilting
Project blog, this
new edition of a
wildly popular
book contains a
treasury of ideas
and inspiration.
From blocks to
sashing to borders,
find hundreds of***

***filler designs
perfect for every
area of your quilt.
Feeling confused
by free-motion
quilting? Get back
on track with
Leah's quick tips
on everything from
machine settings
to preparing your
quilt top and
backing for
quilting. New***

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***spiral binding so
you can keep it
open hands-free
while you quilt
Challenge yourself
to memorize not
mark a new design
every day for a year
Break out of your
stippling rut! High-
quality photos of
each meticulously
stitched design
Largest collection***

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*of free-motion
designs ever
published"*

*The Chainsaw
Operator's Manual
is an essential
safety tool for
chainsaw
operators. It is the
ultimate guide to
basic chainsaw
operating
techniques
covering safety,*

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maintenance and cross-cutting, but not tree felling.

Detailed diagrams illustrate

horizontal, vertical and boring cuts, as well as trimming and cross-cutting techniques. Safety considerations are discussed, including workplace safety,

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occupational hazards, kick-back and identifying dangerous trees. An explanation of the 'tension' and 'compression' forces in timber is also provided to help you understand where to begin cutting to avoid jamming the saw. The book

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***covers chainsaw
maintenance in
detail, explains all
aspects of the
equipment and
helps you select
the right chainsaw
and personal
protection
equipment for your
needs. Trouble-
shooting charts are
included to help
you solve operating***

problems. This manual has been updated to take into account the most recent changes in nationally accredited competency standards. It is a must-have for anyone operating a chainsaw.

Sewing is the

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***perfect hobby - it's
relaxing, creative
and useful! Now
the team behind
Mollie Makes
magazine have
brought together
all their favourite
designers to share
their tips, stories
and beautiful
sewing projects.
Featuring 20 fun
and stylish makes,***

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***this book will
appeal to all skill
levels, but the step-
by-step
instructions and
comprehensive
techniques section
make it perfect for
complete
beginners -
building their
confidence from
the basics of hand-
stitching, through***

utility and decorative stitching to machine sewing and beyond! Make great gifts like a dapper bear pyjama case or hedgehog sewing set; run up cute wedding favours, a foxy sleep mask or a beautiful make-up brush case; cosy

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***up your home with
fruity floor***

cushions, an easy

peasy patchwork

quilt or Christmas

stockings; or

makeover your

wardrobe with an

on-trend A-line

skirt, embellished t-

shirt or the picture

perfect trapeze

sundress. This

book has

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inspire readers to
clear their kitchen
tables and get
sewing!***

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Machine***

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Techniques and
Projects for
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and Thread
Painting
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