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The worldwide petroleum industry is facing a dilemma: the production level of heavy petroleum is higher than that of light petroleum. Heavy crude oils possess high amounts of impurities (sulfur, nitrogen, metals, and asphaltenes), as well as a high yield of residue with consequent low production of valuable distillates (gasoline and diesel). These characteristics, in turn, are responsible for the low price of heavy petroleum. Additionally, existing refineries are designed to process light crude oil, and heavy oil cannot

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be refined to 100 percent. One solution to this problem is the installation of plants for heavy oil upgrading before sending this raw material to a refinery. Modeling of Processes and Reactors for Upgrading of Heavy Petroleum gives an up-to-date treatment of modeling of reactors employed in the main processes for heavy petroleum upgrading. The book includes fundamental aspects such as thermodynamics, reaction kinetics, chemistry, and process variables. Process schemes for each process are discussed in detail. The author thoroughly describes the development of correlations, reactor models, and kinetic models with the aid of experimental data collected from different reaction scales. The validation of modeling results is

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performed by comparison with experimental and commercial data taken from the literature or generated in various laboratory scale reactors. Organized into three sections, this book deals with general aspects of properties and upgrading of heavy oils, describes the modeling of non-catalytic processes, as well as the modeling of catalytic processes. Each chapter provides detailed experimental data, explanations of how to determine model parameters, and comparisons with reactor model predictions for different situations, so that readers can adapt their own computer programs. The book includes rigorous treatment of the different topics as well as the step-by-step description of model formulation and application. It is not only an indispensable reference for

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professionals working in the development of reactor models for the petroleum industry, but also a textbook for full courses in chemical reaction engineering. The author would like to express his sincere appreciation to the Marcos Moshinsky Foundation for the financial support provided by means of a Cátedra de Investigación.

This book addresses corrosion problems and their solutions at facilities in the oil refining and petrochemical industry, including cooling water and boiler feed water units. Further, it describes and analyzes corrosion control actions, corrosion monitoring, and corrosion management. Corrosion problems are a perennial issue in the oil refining and petrochemical industry, as they lead to a deterioration of the

functional properties of metallic equipment and harm the environment – both of which need to be protected for the sake of current and future generations. Accordingly, this book examines and analyzes typical and atypical corrosion failure cases and their prevention at refineries and petrochemical facilities, including problems with: pipelines, tanks, furnaces, distillation columns, absorbers, heat exchangers, and pumps. In addition, it describes naphthenic acid corrosion, stress corrosion cracking, hydrogen damages, sulfidic corrosion, microbiologically induced corrosion, erosion-corrosion, and corrosion fatigue occurring at refinery units. At last, fouling, corrosion and cleaning are discussed in this book.

Petroleum Engineer's Guide to Oil

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Field Chemicals and Fluids is a comprehensive manual that provides end users with information about oil field chemicals, such as drilling muds, corrosion and scale inhibitors, gelling agents and bacterial control. This book is an extension and update of Oil Field Chemicals published in 2003, and it presents a compilation of materials from literature and patents, arranged according to applications and the way a typical job is practiced. The text is composed of 23 chapters that cover oil field chemicals arranged according to their use. Each chapter follows a uniform template, starting with a brief overview of the chemical followed by reviews, monomers, polymerization, and fabrication. The different aspects of application, including safety and environmental impacts, for each

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chemical are also discussed throughout the chapters. The text also includes handy indices for trade names, acronyms and chemicals. Petroleum, production, drilling, completion, and operations engineers and managers will find this book invaluable for project management and production. Non-experts and students in petroleum engineering will also find this reference useful. Chemicals are ordered by use including drilling muds, corrosion inhibitors, and bacteria control Includes cutting edge chemicals and polymers such as water soluble polymers and viscosity control Handy index of chemical substances as well as a general chemical index

This handbook provides a comprehensive but concise reference

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resource for the vast field of petroleum technology. Built on the successful book "Practical Advances in Petroleum Processing" published in 2006, it has been extensively revised and expanded to include upstream technologies. The book is divided into four parts: The first part on petroleum characterization offers an in-depth review of the chemical composition and physical properties of petroleum, which determine the possible uses and the quality of the products. The second part provides a brief overview of petroleum geology and upstream practices. The third part exhaustively discusses established and emerging refining technologies from a practical perspective, while the final part describes the production of various refining products, including fuels and lubricants, as well as petrochemicals,

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such as olefins and polymers. It also covers process automation and real-time refinery-wide process optimization. Two key chapters provide an integrated view of petroleum technology, including environmental and safety issues. Written by international experts from academia, industry and research institutions, including integrated oil companies, catalyst suppliers, licensors, and consultants, it is an invaluable resource for researchers and graduate students as well as practitioners and professionals.

Encyclopedia of Chemical Processing
(Online)

Synthetics, Mineral Oils, and Bio-
Based Lubricants

New Technology and Developments
in Process and Products

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Upgrading Oilsands Bitumen and
Heavy Oil

Transport Phenomena Fundamentals,
Second Edition

American Science Manpower

***Discusses the formation,
composition, properties
and processing of the
principal fossil and
biofuels, ideal for
graduate students and
professionals.***

***The third edition of
Transport Phenomena
Fundamentals continues
with its streamlined
approach to the subject of
transport phenomena,
based on a unified***

treatment of heat, mass, and momentum transport using a balance equation approach. The new edition makes more use of modern tools for working problems, such as COMSOL[®], Maple[®], and MATLAB[®]. It introduces new problems at the end of each chapter and sorts them by topic for ease of use. It also presents new concepts to expand the utility of the text beyond chemical engineering. The text is divided into two parts, which can be used for

teaching a two-term course. Part I covers the balance equation in the context of diffusive transport—momentum, energy, mass, and charge. Each chapter adds a term to the balance equation, highlighting that term's effects on the physical behavior of the system and the underlying mathematical description. Chapters familiarize students with modeling and developing mathematical expressions based on the analysis of a control volume, the

derivation of the governing differential equations, and the solution to those equations with appropriate boundary conditions. Part II builds on the diffusive transport balance equation by introducing convective transport terms, focusing on partial, rather than ordinary, differential equations. The text describes paring down the microscopic equations to simplify the models and solve problems, and it

introduces macroscopic versions of the balance equations for when the microscopic approach fails or is too cumbersome. The text discusses the momentum, Bernoulli, energy, and species continuity equations, including a brief description of how these equations are applied to heat exchangers, continuous contactors, and chemical reactors. The book also introduces the three fundamental transport coefficients: the friction

factor, the heat transfer coefficient, and the mass transfer coefficient in the context of boundary layer theory. The final chapter covers the basics of radiative heat transfer, including concepts such as blackbodies, graybodies, radiation shields, and enclosures. The third edition incorporates many changes to the material and includes updated discussions and examples and more than 70 new homework problems. The increased technical

nature of litigation coupled with an increase in the number of cases have given rise to the need for a book specifically written for scientists and engineers called to testify as expert witnesses. Unique in its approach, The Scientist or Engineer as an Expert Witness assists these experts in clearly conveying the often complicated information to a non-technical audience. Highly detailed and exceedingly thorough in scope, the book begins

with a complete discussion of the functions of the expert witness before delving into the process of how attorneys find experts. A significant portion discusses the professional resume and other tools the expert can use to market him- or herself. The author supplies a helpful primer on the rules of evidence and a discussion of the attorney-expert witness relationship. He includes ample treatment of the use of reports and visual

aids, as well as issues that arise during depositions. The book closes with a comprehensive discussion of the trial itself, followed by post-trial responsibilities. A complete glossary of terms further clarifies the material. Dr. James G. Speight has more than 40 years' experience in areas associated with the properties and processing of conventional and synthetic fuels. He is the editor of the journals Petroleum Science and

Technology, Energy Sources Part A: Recovery, Utilization, and Environmental Effects, and Energy Sources Part B: Economics, Planning, and Policy. He has testified numerous times as an expert witness and the guidance he provides gives witnesses all the information needed to testify confidently and effectively.

This text examines the thermal and catalytic processes involved in the refining of petroleum including visbreaking,

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***coking, pyrolysis,
catalytic cracking,
oligomerization,
alkylation, hydrofining,
hydroisomerization,
hydrocracking, and
catalytic reforming. It
analyzes the
thermodynamics, reaction
mechanisms, and kinetics
of each process, as well as
Inputs, Fates, and Effects
Choice***

***Handbook of Petroleum
Refining Processes,
Fourth Edition
Solid Fuels and Heavy
Hydrocarbon Liquids
Fundamentals of***

Automatic Process Control

Lubricant Additives

Strong theoretical and practical knowledge of process control is essential for plant practicing engineers and operators. In addition being able to use control hardware and software appropriately, engineers must be able to select or write computer programs that interface the hardware and software required to run a plant effectively. Designed to help readers understand control software and strategies that mimic human activities, Fundamentals of Automatic Process

Control provides an integrated introduction to the hardware and software of automatic control systems. Featured Topics Basic instruments, control systems, and symbolic representations Laplacian mathematics for applications in control systems Various disturbances and their effects on

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uncontrolled processes Feedback control loops and traditional PID controllers Laplacian analysis of control loops Tuning methods for PID controllers Advanced control systems Virtual laboratory software (included on CD-ROM) Modern plants require operators and engineers to have thorough knowledge of instrumentation hardware as well as good operating skills. This book explores the theoretical analysis of the process dynamics and control via a large number of problems and solutions spread throughout the text. This balanced presentation, coupled with coverage of traditional and advanced systems provides an understanding of industrial realities that prepares readers for the future evolution of industrial operations.

Rising oil costs have stimulated significant interest in the Fischer-Tropsch synthesis (FTS) as a method for producing a synthetic petroleum substitute. Drawn from the

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proceedings at a symposium held during the 236th meeting of the American Chemical Society in Philadelphia in August 2008, *Advances in Fischer-Tropsch Synthesis, Catalysts, and Catalysis* explores the recent developments in Fischer-Tropsch technology, which holds great promise in the area of renewable resources. Expert contributors explore a range of issues. The book focuses on three main themes: catalyst preparation and activation, reaction mechanism, and process-related topics. A panel of expert contributors discusses synthesis of catalysts, carbon nanomaterials, nitric oxide calcinations, the influence of carbon, catalytic performance issues, chelating agents, and Cu and alkali promoters. They also explore Co/silica catalysts, thermodynamic control, the Two Alpha model, co-feeding experiments, internal diffusion limitations, Fe-LTFT selectivity, and the effect of co-fed water.

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Lastly, the book examines cross-flow filtration, kinetic studies, reduction of CO₂ emissions, syncrude, and low-temperature water-gas shift. Attaining the maximum catalytic activity and catalyst life The themes explored in the book demonstrate that while the Fischer-Tropsch synthesis (FTS) has advanced in maturity, many issues remain concerning the preparation of increasingly active catalysts and the method of activation to attain the maximum catalytic activity and catalyst life. The book includes coverage of the structural features, their changes, and the application of increasingly sophisticated characterization techniques, shedding light on the reaction mechanism and providing a glimpse into the processes and reaction rates under realistic commercial process conditions.

With demand for petroleum products increasing worldwide, there is a tendency for existing refineries to seek new approaches to

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optimize efficiency and throughput. In addition, changes in product specifications due to environmental regulations greatly influence the development of petroleum refining technologies. These factors underlie the need for t

Highlighting the major economic and industrial changes in the lubrication industry since the first edition, Synthetics, Mineral Oils, and Bio-Based Lubricants, Second Edition outlines the state of the art in each major lubricant application area. Chapters cover trends in the major industries, such as the use of lubricant fluids, growth or decl
Oil in the Sea III

Advances in Fluid Catalytic Cracking
Encyclopedia of Chemical Processing
Catalysis of Organic Reactions
Chemistry and Applications, Second
Edition

Impacts of Coal Quality and Operating
Conditions

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This book, The Science and Technology of Unconventional Oils: Finding Refining Opportunities, intends to report the collective physical and chemical knowledge of unconventional oils (heavy, extra-heavy, sour/acid, and shale oil) and the issues associated with their refining for the production of transportation fuels. It will focus on the discussion of the scientific results and technology activities of the refining of unconventional oils. The presence of reactive and refractory compounds and components that negatively impact refining processing (the "bad actors") are

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discussed and analyzed. The commercially available technologies, with their reported improvements and emerging ideas, concepts, and technologies, are described. This comprehensive overview constitutes the basis for establishing technology gaps, and in return sets the science and technology needs to be addressed in the future. In summary, this book incorporates the relevant knowledge of processing unconventional crude oils and of the "Bottom-of-the-Barrel" fraction, describing the related commercially available and emerging

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technologies to contribute to the identification of existing gaps. Relates physicochemical properties and phenomenological behavior of unconventional oils to refining challenges Describes commercially available technologies and the problems they solve Lists recent improvements in various processes and identifies technology gaps Explains emerging new refining technologies and the problems they solve Discusses future needs and challenges, and suggests further research and development needs Supplying nearly 350 expertly-written articles on

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technologies that can maximize and enhance the research and production phases of current and emerging chemical manufacturing practices and techniques, this second edition provides gold standard articles on the methods, practices, products, and standards recently influencing the chemical industries. New material includes: design of key unit operations involved with chemical processes; design, unit operation, and integration of reactors and separation systems; process system peripherals such as pumps, valves, and controllers; analytical

techniques and equipment;
current industry practices;
and pilot plant design and
scale-up criteria.

Solid Fuels and Heavy
Hydrocarbon Liquids: Thermal
Characterisation and
Analysis, Second Edition
integrates the developments
that have taken place since
publication of the first
edition in 2006. This
updated material includes
new insights that help unify
the thermochemical reactions
of biomass and coal, as well
as new developments in
analytical techniques,
including new applications
in size exclusion
chromatography, several mass
spectrometric techniques,

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and new applications of nuclear magnetic spectroscopy to the characterization of heavy hydrocarbon liquids The topics covered are essential for the energy and fuels research community, including academics, students, and research engineers working in the power, oil and gas, and renewable energy industries. Includes a description of the principles and design of experiments used for assessing the reactivities, reactions, and reaction products of coal and lignocellulosic biomass Features an outline of recent advances in the

analytical methodology for characterizing heavy petroleum derived fractions and products from the thermochemical reactions of coal and biomass Provides a link between samples, reaction conditions, and product characteristics to help in the search for upgrading methods for heavy hydrocarbon liquids Biodiesel-a fuel substitute produced from vegetable oils, animal fats, or algae-is one of the most important renewable natural resources for agrarian countries. The justification for developing biodiesel as an alternate fuel is manifold, and rising crude oil prices and the

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vulnerability of energy
security have made biodiesel
necessary and inevitabl

Thermal Characterization and
Analysis

Waste Management in the
Chemical and Petroleum
Industries

The Chemistry and Technology
of Coal

Modeling of Processes and
Reactors for Upgrading of
Heavy Petroleum

Testing, Characterization,
and Environmental

Regulations

Process Chemistry of Coal
Utilization

The role of the chemical reactor is
crucial for the industrial conversion
of raw materials into products and

numerous factors must be considered when selecting an appropriate and efficient chemical reactor. Chemical Reaction Engineering and Reactor Technology defines the qualitative aspects that affect the selection of an industrial chemical reactor and couples various reactor models to case-specific kinetic expressions for chemical processes. Offering a systematic development of the chemical reaction engineering concept, this volume explores: Essential stoichiometric, kinetic, and thermodynamic terms needed in the analysis of chemical reactors Homogeneous and heterogeneous reactors Residence time distributions and non-ideal flow

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conditions in industrial reactors
Solutions of algebraic and ordinary
differential equation systems Gas-
and liquid-phase diffusion
coefficients and gas-film coefficients
Correlations for gas-liquid systems
Solubilities of gases in liquids
Guidelines for laboratory reactors
and the estimation of kinetic
parameters The authors pay special
attention to the exact formulations
and derivations of mass energy
balances and their numerical
solutions. Richly illustrated and
containing exercises and solutions
covering a number of processes,
from oil refining to the development
of specialty and fine chemicals, the
text provides a clear understanding
of chemical reactor analysis and

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design.
Industries

This fully revised resource presents the latest technologies and processes for petroleum refining from the world's leading producers. Handbook of Petroleum Refining Processes has become a key reference in the chemical and petroleum engineering markets. The book is unique in that it presents licensable technologies for the refining of petroleum and production of environmentally acceptable fuels and petrochemical intermediates. The new edition covers the gamut of global refining technologies in light of recent changes to the sources of these fuels, as well as the most up-to-date global environmental regulations. Contributions come from

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such major licensors of petroleum refining technology as UOP, Inc., Shell, ExxonMobil Research and Engineering Company (EMRE), Chevron Lummus Global, Phillips 66, Belco, BP, and others. The new edition shifts its emphasis to accommodate the increased production of shale gas and shale oil which is changing the overall mix of hydrocarbon feeds. Declining conventional crude production and the need for regional energy independence continues to drive demand to use lower-cost, alternate feedstocks such as coal, shale oil, and heavy crude. To use alternate feedstocks in existing refineries, many processes need to be modified. The increase in diesel

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demand and stricter fuel specifications is driving refiners to look for ways to produce higher yields from existing assets. The book reflects these factors, plus the increase in residue conversion; hydrocracking evolving as a primary conversion process; and hydrotreating increasing as a way to treat virgin and cracked middle distillate streams. Offers detailed description of process chemistry and thermodynamics and product by-product specifications of plants Contributors are drawn from the largest petroleum producers in the world, including Chevron, Shell, ExxonMobil, and UOP Covers the very latest technologies in the field of petroleum refining processes and

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the shift toward shale gas and oil A complete listing and explanation of licensable global technologies for the refining of petroleum and the production of environmentally acceptable fuels and petrochemical intermediates Provides product-by-product specifications and process economics – capital investment annualized capital costs and the price range for each product The demand for coal use (for electricity generation) and coal products, particularly liquid fuels and chemical feedstocks, is increasing throughout the world. Traditional markets such as North America and Europe are experiencing a steady increase in demand whereas emerging Asian markets, such as

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India and China, are witnessing a
rapid surge in dema

Refiners' efforts to conform to
increasingly stringent laws and a
preference for fuels derived from
renewable sources have mandated
changes in fluid cracking catalyst
technology. Advances in Fluid
Catalytic Cracking: Testing,
Characterization, and Environmental
Regulations explores recent
advances and innovations in this
important component of petr
Asphaltenes

Chemical Transformation during
Hydroprocessing of Heavy Oils
Technology, Economics, and
Markets, Sixth Edition
Petroleum Refining
Fundamentals of Petroleum and

Polymer Chemistry

Although the practice of chemical engineering has broadened to encompass problems in a range of disciplines, including biology, biochemistry, and nanotechnology, one of the curriculum's foundations is built upon the subject of transport phenomena.

Transport Phenomena

Fundamentals, Second Edition provides a unified treatment of heat, mass, and momentum transport based on a balance equation approach. Designed for a two-term course Used in a two-term transport phenomena sequence at

this text streamlines the approach to how the subject is taught. The first part of the book takes students through the balance equation in the context of diffusive transport, be it momentum, energy, mass, or charge. Each chapter adds a term to the balance equation, highlighting the effects of that addition on the physical behavior of the system and the underlying mathematical description. The second half of the book builds upon the balance equation description of diffusive transport by introducing convective

transport terms, focusing on partial rather than ordinary differential equations. The Navier–Stokes and convective transport equations are derived from balance equations in both macroscopic and microscopic forms. Includes examples and problems drawn from Comsol® software The second edition of this text is now enhanced by the use of finite element methods in the form of examples and extended homework problems. A series of example modules are associated with each chapter of the text. Some of the modules are used to produce examples in the text, and some are discussed in the

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homework at the end of each chapter. All of the modules are located online at an accompanying website which is designed to be a living component of the course. (available on the download tab)

The supply of petroleum continues to dwindle at an alarming rate, yet it is the source of a range of products- from gasoline and diesel to plastic, rubber, and synthetic fiber. Critical to the future of this commodity is that we learn to use it more judiciously and efficiently. Fundamentals of Petroleum and Petrochemical Engineering provides a holi

During the upgrading of heavy petroleum, asphaltene is the most problematic impurity since it is the main cause of catalyst deactivation and sediments formation. Exploring many aspects related to asphaltenes composition and conversion, Asphaltenes: Chemical Transformation during Hydroprocessing of Heavy Oils highlights the various changes that these heavy and complex molecules undergo during catalytic hydroprocessing. After defining and characterizing asphaltene structure, the book examines the composition of petroleum and the processes and catalysts

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for upgrading heavy oils. It then details the characterization of asphaltenes after hydroprocessing and the effect of reaction conditions on their structures. The authors also analyze the deactivation and characterization of spent hydroprocessing catalysts as well as the role played by asphaltenes. They cover sediments formation during hydroprocessing and the role of asphaltenes on it. The final chapters describe the hydrocracking and kinetics of asphaltenes and the fractionation of heavy crudes and asphaltenes. Due to the increasing production

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of heavy crude oils, asphaltene has become one of the most studied molecules. This book provides a deep understanding of how asphaltenes transform during hydroprocessing, offering insight on designing catalysts and processing for the upgrading of heavy oils. Unravels fundamental engineering for the treatment, recovery, and disposal of solid waste, sludge and wastewater in the petroleum, chemical, and unconventional oil and gas processing industries This new edition unravels essential requirements for the process design and engineering of the equipment

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**and facilities pertaining to
waste management for gas
refineries, chemical plants,
oil terminals, and
petrochemical plants.
Updated throughout, Waste
Management in the Chemical
and Petroleum Industries,
Second Edition offers
chapters on wastewater
treatment; physical unit
operations; chemical
treatment; biological
treatment; and wastewater
treatment in unconventional
oil and gas industries. It
also covers wastewater sewer
systems; sewage treatment;
and solid waste treatment
and disposal. New topics
include: water pollution
terminals the design**

*procedure for effluent water
pollution control spill
prevention and control
groundwater pollution
control wastewater pollution
control in crude oil
terminals Information on the
source of polymeric plants
examination of water and
wastewater radioactivity
soil pollution pipeline leak
consequence evaluation Waste
Management in the Chemical
and Petroleum Industries,
Second Edition is an ideal
text for researchers and
advanced students in
chemical, petroleum, and
environmental fields, as
well as for those in civil
engineering.*

Chemical Reaction

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**Engineering and Reactor
Technologies**

**Springer Handbook of
Petroleum Technology
Transport Phenomena
Fundamentals**

**The Science and Technology
of Unconventional Oils
Introduction to Process
Control, Second Edition
Corrosion Problems and
Solutions in Oil Refining
and Petrochemical Industry**

"The emphasis throughout is to link the fundamentals of the molecules through to the economic drivers for the industry, because this combination determines the technology used for processing."-From the Introduction
The high demand for quality

Industries

petroleum products necessitates ongoing innovation in the science and engineering underlying oilsands extraction and upgrading. Beginning with a thorough grounding in the composition, fluid properties, reaction behaviour, and economics of bitumen and heavy oil, Murray Gray then delves into current processing technologies, particularly those used at full commercial scale. The tables of data on composition, yield, and behaviour of oilsands bitumen and heavy oil fractions are extensive. Though the focus is on bitumen from Alberta's oilsands-the largest resource in the world-the science applies to upgrading of heavy oil and petroleum residue feeds

worldwide. Upgrading Oilsands Bitumen and Heavy Oil lays out the current best practice for engineers and scientists in the oilsands and refining industries, government personnel, academics, and students.

Since the early 1970s, experts have recognized that petroleum pollutants were being discharged in marine waters worldwide, from oil spills, vessel operations, and land-based sources. Public attention to oil spills has forced improvements. Still, a considerable amount of oil is discharged yearly into sensitive coastal environments. Oil in the Sea provides the best available estimate of oil pollutant discharge into marine waters, including an

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evaluation of the methods for assessing petroleum load and a discussion about the concerns these loads represent. Featuring close-up looks at the Exxon Valdez spill and other notable events, the book identifies important research questions and makes recommendations for better analysis of "and more effective measures against "pollutant discharge. The book discusses: Input "where the discharges come from, including the role of two-stroke engines used on recreational craft. Behavior or fate "how oil is affected by processes such as evaporation as it moves through the marine environment. Effects "what we know about the

effects of petroleum hydrocarbons on marine organisms and ecosystems. Providing a needed update on a problem of international importance, this book will be of interest to energy policy makers, industry officials and managers, engineers and researchers, and advocates for the marine environment.

This second edition Encyclopedia supplies nearly 350 gold standard articles on the methods, practices, products, and standards influencing the chemical industries. It offers expertly written articles on technologies at the forefront of the field to maximize and enhance the research and production phases of current and emerging chemical

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manufacturing practices and techniques. This collecting of information is of vital interest to chemical, polymer, electrical, mechanical, and civil engineers, as well as chemists and chemical researchers. A complete reconceptualization of the classic reference series the Encyclopedia of Chemical Processing and Design, whose first volume published in 1976, this resource offers extensive A-Z treatment of the subject in five simultaneously published volumes, with comprehensive indexing of all five volumes in the back matter of each tome. It includes material on the design of key unit operations involved with chemical processes;

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the design, unit operation, and integration of reactors and separation systems; process system peripherals such as pumps, valves, and controllers; analytical techniques and equipment; and pilot plant design and scale-up criteria. This reference contains well-researched sections on automation, equipment, design and simulation, reliability and maintenance, separations technologies, and energy and environmental issues. Authoritative contributions cover chemical processing equipment, engineered systems, and laboratory apparatus currently utilized in the field. It also presents expert overviews on key engineering science topics in

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property predictions, measurements and analysis, novel materials and devices, and emerging chemical fields. ALSO AVAILABLE ONLINE This Taylor & Francis encyclopedia is also available through online subscription, offering a variety of extra benefits for both researchers, students, and librarians, including: Citation tracking and alerts Active reference linking Saved searches and marked lists HTML and PDF format options Contact Taylor and Francis for more information or to inquire about subscription options and print/online combination packages. US: (Tel) 1.888.318.2367; (E-mail) reference@taylorandfrancis.com

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Although there is a shortage of light petroleum, there is plenty of heavy petroleum rich in macromolecules available, creating an increasing interest for processes that can convert heavy oils to light oils.

Process Chemistry of Petroleum Macromolecules provides the scientific basis for such processes, presenting methods to determine improvement potential. Topics include characterization, thermal kinetics, phase behavior, and separation. Revealing that the science of petroleum macromolecules is simpler and more exciting than imagined, it also

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discusses macromolecules that self-associate, liquid crystalline phases, reactions triggered by phase separation, and both dispersed and dissolved solutes.

Publication of the Association of College and Research Libraries, a Division of the American Library Association

The Scientist or Engineer as an Expert Witness

Finding Refining Opportunities

Advances in Fischer-Tropsch Synthesis, Catalysts, and Catalysis

Process Chemistry of Petroleum

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Twenty-second Conference

Handbook of Refinery

Desulfurization describes the operation of the various

desulfurization process units in a petroleum refinery. It also explains the processes that produce raw materials for the petrochemical industry. It illustrates all the possible processes to lower the sulfur contents in petroleum and its fractions to decrease emissions of sulfur oxides. This book introduces you to desulfurization concepts, including biodesulfurization, as well as technology, giving guidance on how to accomplish desulfurization in various refining processes. It contains background chapters on the composition and evaluation of feedstocks and includes

diagrams and tables of feedstocks and their respective produce. It also outlines how to decide which method should be employed to remove sulfur from different feedstocks. A practical and thorough discussion of the field, Handbook of Refinery Desulfurization gives you a strong grasp of the various processes involved with industrial desulfurization while giving you pointers on which procedures to use under certain conditions.

Introduction to Process Control, Second Edition provides a bridge between the traditional view of process control and the current, expanded role by blending

conventional topics with a broader perspective of more integrated process operation, control, and information systems. Updating and expanding the content of its predecessor, this second edition addresses issues in today's teaching of process control. Teaching & Learning Principles Presents a concept first followed by an example, allowing students to grasp theoretical concepts in a practical manner Uses the same problem in each chapter, culminating in a complete control design strategy Includes 50 percent more exercises Content Defines the traditional and expanded roles of process

**control in modern manufacturing
Introduces the link between
process optimization and
process control (optimizing
control), including the effect of
disturbances on the optimal
plant operation, the concepts of
steady-state and dynamic
backoff as ways to quantify the
economic benefits of control,
and how to determine an optimal
transition policy during a
planned production change
Incorporates an introduction to
the modern architectures of
industrial computer control
systems with real case studies
and applications to pilot-scale
operations Discusses the
expanded role of process control**

in modern manufacturing, including model-centric technologies and integrated control systems Integrates data processing/reconciliation and intelligent monitoring in the overall control system architecture Web Resource The book's website offers a user-friendly software environment for interactively studying the examples in the text. The site contains the MATLAB® toolboxes for process control education as well as the main simulation examples from the book. Access the site through the authors' websites at www.pseonline.net and www.chms.ucdavis.edu/research/web/ps

e/ahmet/ Drawing on the authors' combined 50 years of teaching experiences, this classroom-tested text is designed for chemical engineering students but is also suitable for industrial practitioners who need to understand key concepts of process control and how to implement them. The authors help readers see how traditional process control has evolved into an integrated operational environment used to run modern manufacturing facilities. The CRC Handbook of Thermal Engineering, Second Edition, is a fully updated version of this respected reference work, with

chapters written by leading experts. Its first part covers basic concepts, equations and principles of thermodynamics, heat transfer, and fluid dynamics. Following that is detailed coverage of major application areas, such as bioengineering, energy-efficient building systems, traditional and renewable energy sources, food processing, and aerospace heat transfer topics. The latest numerical and computational tools, microscale and nanoscale engineering, and new complex-structured materials are also presented. Designed for easy reference, this new edition is a must-have volume for engineers

and researchers around the globe.

Cost, environmental, and performance issues coupled with legislative changes, new engine oil requirements, and technology development for exploration of space and the oceans are changing the lubrication additive market. Reflecting how the need for new applications drives the development of new lubricant additives, *Lubricant Additives: Chemistry and Applications, Second Edition* presents methods to: Improve the performance, efficiency, and stability of lubricants Protect metal surfaces from wear Select lubricant additives for the food

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processing industry Select the most appropriate ashless additives Avoid microbial degradation of lubricants Lower toxicity And describes: Standard lubricant testing methods and product specifications Mechanisms and benefits of specific types of lubricant additives Recent industry trends Up-to-Date Coverage of Lubricant Additive Chemistry and Technology Addressing new trends in various industrial sectors and improvements in technology, this second edition provides detailed reviews of additives used in lubricant formulations, their chemistry, mechanisms of action, and

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trends for major areas of application. It explores the design of cost-effective, environmentally friendly lubricant technologies and lubricants for automotive, industrial, manufacturing, aerospace, and food-processing applications. An extensive list of online industry resources is available for download at crcpress.com.

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Apply an Omnibus of Knowledge from Leaders in the Field The unexpected diversity of topics presented at previous gatherings forced organizers of 2008's 22nd Conference on Catalysis of Organic Reactions to expand its format to reflect the remarkable current degree of specialization in the field. Catalysis of Organic Reactions contains a compilation of papers presented at the event, and subsequently, few books will be able to match the breadth and depth of its content. Featuring papers by respected scientists from

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academia, industry, and the governmental research-and-development sector, it covers various aspects of the production, sale, and use of catalysts for practical purposes. Articles concentrate on the general area of catalyzed synthesis, emphasizing the production of organic chemicals. With a focus on application rather than theory, the dominant theme is the traditionally practiced area of heterogeneous catalysis. Topics include: Hydrogenation and hydrogenolysis C-C coupling Amination and oxidation (including the precious metal, supported base metal, and sponge metal, Raney process, and homogeneous catalyst types) End

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uses of products, including industrial petrochemicals, fine chemicals, and pharmaceutical intermediates. Those working with applied catalysis will benefit greatly from this consolidation of insights and reviews of the latest developments in the field. Each of the papers presented were edited by ORCS members, drawn from both academia and industry, and peer-reviewed by experts in related fields of study.

Process Chemistry of Coal Utilization: Reaction Mechanisms for Coal Decomposition and Volatiles Conversion relates major advances in coal science on how to interpret performance data from lab, pilot and commercial scales.

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The book presents a very broad range of quantitative methods, from statistical regressions, to rudimentary models, CFD and comprehensive reaction mechanisms. Combining the latest research in the field, including an abundance of lab datasets, the book illustrates how a particular operating condition affects a specific coal-based reaction system. Managers who use these tactics will be able to tailor their testing and simulation work to effectively characterize and solve their problems. Compiles fully validated reaction mechanisms that accurately depict the coal quality impacts in all major coal utilization technologies Includes an

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abundance of lab datasets that clearly illustrate how operating conditions affect coal-based reaction systems

The book explains why polyimides offer versatility unparalleled in comparison to most other classes of macromolecules. In addition, developments in green polymer chemistry in this area have been stimulated by health and environmental concerns, interest in sustainability, desire to decrease the dependence on petroleum.

For four decades, Petroleum Refining has guided thousands of readers toward a reliable understanding of the field, and through the years has become the standard text in many schools and

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universities around the world offering petroleum refining classes, for self-study, training, and as a reference for industry professionals. The sixth edition of this perennial bestseller continues in the tradition set by Jim Gary as the most modern and authoritative guide in the field. Updated and expanded to reflect new technologies, methods, and topics, the book includes new discussion on the business and economics of refining, cost estimation and complexity, crude origins and properties, fuel specifications, and updates on technology, process units, and catalysts. The first half of the book is written for a general audience to introduce the primary economic and

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market characteristics of the industry and to describe the inputs and outputs of refining. Most of this material is new to this edition and can be read independently or in parallel with the rest of the text. In the second half of the book, a technical review of the main process units of a refinery is provided, beginning with distillation and covering each of the primary conversion and treatment processes. Much of this material was reorganized, updated, and rewritten with greater emphasis on reaction chemistry and the role of catalysis in applications. Petroleum Refining: Technology, Economics, and Markets is a book written for users, the practitioners of refining,

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and all those who want to learn
more about the field.

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information containing insights into petrochemical reactions and products, process technology, and polymer synthesis. The book reviews and describes the reactions and processes involved in transforming petroleum-based hydrocarbons into the chemicals that form the basis of the multi-billion dollar petrochemical industry. In addition, the book includes information on new process developments for the production of raw materials and intermediates for petrochemicals that have

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