

# **Petroleum Refining Engineering**

A pioneering and comprehensive introduction to the complex subject of integrated refinery process simulation, using many of the tools and techniques currently employed in modern refineries. Adopting a systematic and practical approach, the authors include the theory, case studies and hands-on workshops, explaining how to work with real data. As a result, senior-level undergraduate and graduate students, as well as industrial

engineers learn how to develop and use the latest computer models for the predictive modeling and optimization of integrated refinery processes. Additional material is available online providing relevant spreadsheets and simulation files for all the models and examples presented in the book. Petroleum refining involves refining crude petroleum as well as producing raw materials for the petrochemical industry. This book covers current refinery processes and process-types that are likely to come on-

stream during the next three to five decades. The book includes (1) comparisons of conventional feedstocks with heavy oil, tar sand bitumen, and bio-feedstocks; (2) properties and refinability of the various feedstocks; (3) thermal processes versus hydroprocesses; and (4) the influence of refining on the environment.

This fully revised resource presents the latest technologies and processes for petroleum refining from the world's leading producers. Handbook of Petroleum Refining Processes

has become a key reference in the chemical and petroleum engineering markets. The book is unique in that it presents licensable technologies for the refining of petroleum and production of environmentally acceptable fuels and petrochemical intermediates. The new edition covers the gamut of global refining technologies in light of recent changes to the sources of these fuels, as well as the most up-to-date global environmental regulations. Contributions come from such major licensors of petroleum refining

technology as UOP, Inc., Shell, ExxonMobil Research and Engineering Company (EMRE), Chevron Lummus Global, Phillips 66, Belco, BP, and others. The new edition shifts its emphasis to accommodate the increased production of shale gas and shale oil which is changing the overall mix of hydrocarbon feeds. Declining conventional crude production and the need for regional energy independence continues to drive demand to use lower-cost, alternate feedstocks such as coal, shale oil, and heavy crude. To use

alternate feedstocks in existing refineries, many processes need to be modified. The increase in diesel demand and stricter fuel specifications is driving refiners to look for ways to produce higher yields from existing assets. The book reflects these factors, plus the increase in residue conversion; hydrocracking evolving as a primary conversion process; and hydrotreating increasing as a way to treat virgin and cracked middle distillate streams. Offers detailed description of process chemistry and

thermodynamics and product by-product specifications of plants Contributors are drawn from the largest petroleum producers in the world, including Chevron, Shell, ExxonMobil, and UOP Covers the very latest technologies in the field of petroleum refining processes and the shift toward shale gas and oil A complete listing and explanation of licensable global technologies for the refining of petroleum and the production of environmentally acceptable fuels and petrochemical intermediates Provides

product-by-product specifications and process economics - capital investment annualized capital costs and the price range for each product

Fundamentals of Petroleum Refining presents the fundamentals of thermodynamics and kinetics, and it explains the scientific background essential for understanding refinery operations. The text also provides a detailed introduction to refinery engineering topics, ranging from the basic principles and unit operations to overall refinery economics.



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The book covers important topics, such as clean fuels, gasification, biofuels, and environmental impact of refining, which are not commonly discussed in most refinery textbooks. Throughout the source, problem sets and examples are given to help the reader practice and apply the fundamental principles of refining. Chapters 1-10 can be used as core materials for teaching undergraduate courses. The first two chapters present an introduction to the petroleum refining industry and then focus on

feedstocks and products. Thermophysical properties of crude oils and petroleum fractions, including processes of atmospheric and vacuum distillations, are discussed in Chapters 3 and 4. Conversion processes, product blending, and alkylation are covered in chapters 5-10. The remaining chapters discuss hydrogen production, clean fuel production, refining economics and safety, acid gas treatment and removal, and methods for environmental and effluent treatments. This source can serve both professionals and

students (on undergraduate and graduate levels) of Chemical and Petroleum Engineering, Chemistry, and Chemical Technology. Beginners in the engineering field, specifically in the oil and gas industry, may also find this book invaluable. Provides balanced coverage of fundamental and operational topics Includes spreadsheets and process simulators for showing trends and simulation case studies Relates processing to planning and management to give an integrated picture of refining

Petroleum Refining. Vol. 3 Conversion Processes

A Collection of 1977 U. S. Patent Specifications-petroleum Refining. Thermal and Catalytic Processes in Petroleum Refining

Petroleum Refinery Process Modeling  
Fundamentals of Petroleum and Petrochemical Engineering

*This handbook describes and discusses the features that make up the petroleum refining industry. It begins with a description of the crude oils and their nature, and continues with the saleable products from*

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*the refining processes, with a review of the environmental impact. There is a complete overview of the processes that make up the refinery with a brief history of those processes. It also describes design technique, operation, and, in the case of catalytic units, the chemistry of the reaction routes. These discussions are supported by calculation procedures and examples, sufficient to enable input to modern computer simulation packages.*

*Sets forth the many technical procedures involved in refining. Included are a new chapter on simple and complex refineries, and a revised chapter on gasoline blending, including current information on alcohol blending components.*

*Petroleum refiners must face billion-dollar investments in equipment in order to meet ever-changing environmental requirements. Because the design and construction of new processing units entail several*

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*years' lead time, refiners are reluctant to commit these dollars for equipment that may no longer meet certain conditions when the units come on stream. Written by experts with both academic and professional experience in refinery operation, design, and evaluation, Petroleum Refining Technology and Economics, Fifth Edition is an essential textbook for students and a vital resource for engineers. This latest edition of a bestselling text provides updated data and addresses changes in refinery feedstock, product distribution, and processing requirements resulting from federal and state legislation. Providing a detailed overview of today's integrated fuels refinery, the book discusses each major refining process as they relate to topics such as feedstock preparation, operating costs, catalysts, yields, finished product properties, and economics. It also contains end-of-chapter problems and an ongoing case study.*

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*\* Offers detailed description of process chemistry and thermodynamics and product by-product specifications of plants \* Contributors are drawn from the largest petroleum producers in the world, including Chevron, Mobil, Shell, Exxon, UOP, and Texaco \* Covers the very latest technologies in the field of petroleum refining processes \* Completely updated 3rd Edition features 50% all new material*

*refinery engineering*

*Advanced Catalysis Processes in Petrochemicals and Petroleum*

*Refining: Emerging Research and Opportunities*

*Elements of Petroleum Refinery Engineering*

*Petroleum Refining: Crude oil, petroleum products, process flowsheets*

Petroleum refining and process engineering is

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constantly changing. No new refineries are being built, but companies all over the world are still expanding or re-purposing huge percentages of their refineries every year, year after year. Rather than building entirely new plants, companies are spending billions of dollars in the research and development of new processes that can save time and money by being more efficient and environmentally safer.

Biodesulfurization is one of those processes, and nowhere else it is covered more thoroughly or with more up-to-date research of the new advances than in this new volume from Wiley-Scrivener. Crude oil consists of hydrocarbons, along with other minerals and trace elements. Sulfur is the most abundant



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element after carbon and hydrogen, then comes after it nitrogen, and they usually concentrated in the higher boiling fractions of the crude oil. The presence of sulfur compounds causes the corrosion of refining facilities and catalysts poisoning. Moreover, the presence of nitrogen-compounds directly impacts the refining processes via; poisoning the cracking catalysts and inhibiting the hydrodesulfurization catalysts. In addition, both have bad impacts on the environment, throughout the sulfur and nitrogen oxide emissions. Removing this sulfur and nitrogen from the refining process protects equipment and the environment and creates a more efficient and cost-effective process. Besides the obvious benefits to

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biodesulfurization, there are new regulations in place within the industry with which companies will, over the next decade or longer, spend literally tens, if not hundreds, of billions of dollars to comply. Whether for the veteran engineer needing to update his or her library, the beginning engineer just learning about biodesulfurization, or even the student in a chemical engineering class, this outstanding new volume is a must-have. Especially it covers also the bioupgrading of crude oil and its fractions, biodenitrogenation technology and application of nanotechnology on both bio-desulfurization and denitrogenation technologies. In petroleum refineries, although there are sets of standard operating procedures to operate the plants,

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unique problems often arise, which need to be tackled with engineering knowledge and experience without much loss of energy and time. This process is termed 'troubleshooting', and it saves production loss, leading to profitability and sustainability of the refinery operation. This book covers the ins and outs of troubleshooting in petroleum refineries, with an analysis of the problems faced, the fundamentals behind them and logical reasoning and illustrations to solve the problems, along with lessons learnt. This is the first such book on the market since the publication of one by Norman P. Lieberman about 30 years ago, and there has been a massive change in technology since then. This book will not only

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enlighten practicing engineers in refineries and postgraduate students but also facilitate the creation of a knowledge bank on troubleshooting case studies, helping share engineering knowledge and experiences.

Thoroughly revised and expanded by 50%, this edition of this handbook offers petroleum and chemical engineers a comprehensive guide to all aspects of petroleum refining processes. The book features new chapters from Chevron, Mobil, Shell, Exxon, UOP, and Texaco which define technology, pollution-control, and economic aspects of 60 petroleum refining processes. Each chapter covers the process chemistry and thermodynamics, product

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and by-product specification of all plants. Also presented are estimates of capital and operating costs, and information on the design of additions to existing refineries and construction of new ones. Thoroughly revised and expanded, by 50%, the new edition of this handbook is a comprehensive guide to all aspects of petroleum refining processes. The author defines the technology, pollution control and economic aspects of 60 processes.

Rules of Thumb, Process Planning, Scheduling, and Flowsheet Design, Process Piping Design, Pumps, Compressors, and Process Safety Incidents  
Emerging Research and Opportunities  
Petroleum Refinery Process Economics

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Petroleum Refining Processes

Handbook of Petroleum Refining Processes

*A comprehensive review of the theory and practice of the simulation and optimization of the petroleum refining processes Petroleum Refinery Process Modeling offers a thorough review of how to quantitatively model key refinery reaction and fractionation processes. The text introduces the basics of dealing with the thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling. The authors - three experts on the topic - outline the*

*procedures and include the key data required for building reaction and fractionation models with commercial software. The text shows how to filter through the extensive data available at the refinery and using plant data to begin calibrating available models and extend the models to include key fractionation sub-models. It provides a sound and informed basis to understand and exploit plant phenomena to improve yield, consistency, and performance. In addition, the authors offer information on applying models in an overall refinery context through refinery planning based on linear*

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*programming. This important resource: -Offers the basic information of thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling -Uses the key concepts of fractionation lumps and physical properties to develop detailed models and workflows for atmospheric (CDU) and vacuum (VDU) distillation units -Discusses modeling FCC, catalytic reforming and hydroprocessing units Written for chemical engineers, process engineers, and engineers for measurement and control, this resource explores the advanced simulation tools and techniques that are*



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*available to support experienced and aid new operators and engineers.*

*PETROLEUM REFINING The third volume of a multi-volume set of the most comprehensive and up-to-date coverage of the advances of petroleum refining designs and applications, written by one of the world's most well-known process engineers, this is a must-have for any chemical, process, or petroleum engineer. This volume continues the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or*

*student. This book provides the design of process equipment, such as vessels for the separation of two-phase and three-phase fluids, using Excel spreadsheets, and extensive process safety investigations of refinery incidents, distillation, distillation sequencing, and dividing wall columns. It also covers multicomponent distillation, packed towers, liquid-liquid extraction using UniSim design software, and process safety incidents involving these equipment items and pertinent industrial case studies. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran*

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*engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area. This groundbreaking new volume: Assists engineers in rapidly analyzing problems and finding effective design methods and select mechanical specifications Provides improved design manuals to methods and proven fundamentals of process design with related data and charts Covers a complete range of basic*

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*day-to-day petroleum refining operations topics with new materials on significant industry changes Includes extensive Excel spreadsheets for the design of process vessels for mechanical separation of two-phase and three-phase fluids Provides UniSim®-based case studies for enabling simulation of key processes outlined in the book Helps achieve optimum operations and process conditions and shows how to translate design fundamentals into mechanical equipment specifications Has a related website that includes computer applications along with spreadsheets and concise applied process*

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*design flow charts and process data sheets Provides various case studies of process safety incidents in refineries and means of mitigating these from investigations by the US Chemical Safety Board Includes a vast Glossary of Petroleum and Technical Terminology*

*There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. With so many changes over the last few decades in equipment and processes, petroleum refining is almost a living document, constantly*

*needing updating. With no new refineries being built, companies are spending their capital re-tooling and adding on to existing plants. Refineries are like small cities, today, as they grow bigger and bigger and more and more complex. A huge percentage of a refinery can be changed, literally, from year to year, to account for the type of crude being refined or to integrate new equipment or processes. This book is the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook,*

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*this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area. Petroleum refining and the petrochemical industry play an important role in the current world economy. They provide the platform to convert basic raw materials into many essential products, ranging from transportation fuels (such as gasoline, jet fuel, diesel,*

*and gas oil) to basic and intermediate materials for petrochemical industries and many other valuable chemical products. Advanced Catalysis Processes in Petrochemicals and Petroleum Refining: Emerging Research and Opportunities is an essential comprehensive research publication that provides knowledge on refining processes that could be integrated by the petrochemical industry and discusses how to integrate refining products with petrochemical industries through the use of new technologies. Featuring a range of topics such as biofuel production, environmental sustainability, and*



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*biorefineries, this book is ideal for engineers, chemists, industry professionals, policymakers, researchers, academicians, and petrochemical companies.*

*Petroleum Refinery Engineering*

*Integrated Optimization Tools and Applications*

*Integrated Process Modeling and Optimization*

*Technology, Economics, and Markets, Sixth Edition*

*Refinery Engineering*

***For four decades, Petroleum Refining has guided thousands of readers toward a reliable understanding of the field,***

*and through the years has become the standard text in many schools and universities around the world offering petroleum refining classes, for self-study, training, and as a reference for industry professionals. The sixth edition of this perennial bestseller continues in the tradition set by Jim Gary as the most modern and authoritative guide in the field. Updated and expanded to reflect new technologies, methods, and topics, the*

*book includes new discussion on the business and economics of refining, cost estimation and complexity, crude origins and properties, fuel specifications, and updates on technology, process units, and catalysts. The first half of the book is written for a general audience to introduce the primary economic and market characteristics of the industry and to describe the inputs and outputs of refining. Most of this material is*

*new to this edition and can be read independently or in parallel with the rest of the text. In the second half of the book, a technical review of the main process units of a refinery is provided, beginning with distillation and covering each of the primary conversion and treatment processes. Much of this material was reorganized, updated, and rewritten with greater emphasis on reaction chemistry and the role of catalysis in applications.*

*Petroleum Refining: Technology, Economics, and Markets is a book written for users, the practitioners of refining, and all those who want to learn more about the field.*

*As feedstocks to refineries change, there must be an accompanying change in refinery technology. This means a movement from conventional means of refining heavy feedstocks using (typically) coking technologies to more innovative processes that will coax the*

*last drips of liquid fuels from the feedstock. This book presents the evolution of refinery processes during the last century and as well as the means by which refinery processes will evolve during the next three-to-five decades. Chapters contain material relevant to (1) comparisons of current feedstocks with heavy oil and bio-feedstocks; (2) evolution of refineries since the 1950s, (3) properties and refinability of heavy oil and bio-*

*feedstocks, (4) thermal processes vs. hydroprocesses, and (5) evolution of products to match the environmental market. Process innovations that have influenced refinery processing over the past three decades are presented, as well as the relevant patents that have the potential for incorporation into future refineries. • Comparison of current feedstocks with heavy oil and bio-feedstocks. • Evolution of refineries over the past three decades.*

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• *Properties and refinability of heavy oil and bio-feedstocks.* • *Thermal processes vs. Hydroprocesses.* • *Evolution of products to match the environmental market. Investigates the engineering and plant design challenges presented by heavy oil and bio-feedstocks* *Explores the legislative and regulatory climate, including increasingly stringent environmental requirements* *Examines the trade-offs of thermal processes vs. hydroprocesses*



*Modeling and Simulation of Catalytic Reactors for Petroleum Refining deals with fundamental descriptions of the main conversion processes employed in the petroleum refining industry: catalytic hydrotreating, catalytic reforming, and fluid catalytic cracking. Common approaches for modeling of catalytic reactors for steady-state and dynamic simulations are also described and analyzed. Aspects such as thermodynamics,*

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*reaction kinetics, process variables, process scheme, and reactor design are discussed in detail from both research and commercial points of view. Results of simulation with the developed models are compared with those determined at pilot plant scale as well as commercial practice. Kinetics data used in the reactor model are either taken from the literature or obtained under controlled experiments at the laboratory. Describes economic evaluations for both*

*single processes and complete refineries, and illustrates how to use yield data, properties of products, and operating and capital costs in those evaluations. Two chapters on transportation fuels and environmental concerns have been added to the second edition. Annotation copyrighted by Book News, Inc., Portland, OR.*

*Planning and Integration of Refinery and Petrochemical Operations  
Petroleum Refineries*

*The Refinery of the Future*

*A Troubleshooting Guide*

*Handbook of Petroleum Refining*

**The supply of petroleum continues to dwindle at an alarming rate, yet it is the source of a range of products- from gasoline and diesel to plastic, rubber, and synthetic fiber. Critical to the future of this commodity is that we learn to use it more judiciously and efficiently. Fundamentals of Petroleum and Petrochemical Engineering provides a holi**  
**Fundamentals of Petroleum RefiningElsevier**

**Besides covering topics like catalytic cracking, hydrocracking, and alkylation, this volume has chapters on waste water treatment and the economics of managing or commissioning the design of a petroleum refinery. Found only in this volume is material on operating a jointly owned and operated refinery. (Over the last decade, the ownership of many refineries has shifted to small companies, from the large, integrated companies. Because of this shift, many refineries are now jointly owned and operated.) Filled with handy process flow diagrams, this volume is the only reference that a chemical engineer or process**

**manager in a petroleum refinery needs for answers to everyday process and operations questions. \* Covers the technologies and operations of petroleum refineries \* Provides material on operating a jointly owned and operated refinery \* Gives readers a comprehensive introduction to petroleum refining, as well as a full reference to engineers in the field**

**This is an invaluable reference for chemical, petroleum, and process engineers; chemists; chemical technologists; petroleum analysts; and students in these disciplines. The book will be a**

**welcome addition to the reference collection of large academic libraries at universities with programs in petroleum engineering. Apart from fundamentals and various refinery operations, this book also contains various UOP processes, Technology developments and description of production equipments. By going through 62 FAQ's in Chapter 9, a layman can understand the basic aspects of Petroleum Refinery.**

**Handbook of Petroleum Refining Processes,  
Fourth Edition**

**Refinery Feedstocks**

**Fundamentals of Petroleum Refining**

## **Technology and Economics, Fifth Edition Petroleum Refining for the Non-technical Person**

This book is targeted to benefit the diploma in engineering students. Degree in engineering students (B.Tech-Chemical Engineering, Petroleum Engineering, Petrochemical Engineering, Aeronautical Engg., AMIE, AMIICHE, students etc. M. Tech students of various disciplines pursuing courses on petroleum refining. Faculty members/ teaching staff of engineering college/IIT's/NIT"s etc. Practicing petroleum engineers/consultants/refiners in various private sector/public sector undertakings,



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state/central government departments, NGO's etc. Students of foreign universities of developing countries pursuing diploma/degree/postgraduate courses in various engineering disciplines having a paper in petroleum refinery engineering.?

A must-read for any practicing engineer or student in this area There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. This book offers the most up-to-date and comprehensive coverage of the most significant and recent

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changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without.

Fundamentals of Petroleum and Petrochemical Engineering provides a holistic understanding of petroleum and petrochemical products manufacturing, presented in a step-by-step sequence of the entire supply chain. The book covers the essential preliminaries for the exploration and production of crude petroleum

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oil and gas, an analysis

Over the last several decades, the petroleum industry has experienced significant changes in resource availability, petro-politics, and technological advancements dictated by the changing quality of refinery feedstocks. However, the dependence on fossil fuels as the primary energy source has remained unchanged. Refinery Feedstocks addresses the problems of changing feedstock availability and properties; the refining process; and solids deposition during refining. This book will take the reader through the various steps that are necessary for crude oil

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evaluation and refining including the potential for the use of coal liquids, shale oil, and non-fossil fuel materials (biomass) as refinery feedstocks. Other features: Describes the various types of crude oil and includes a discussion of extra heavy oil and tar sand bitumen Includes basic properties and specifications of crude oil and the significance in refinery operations This book is a handy reference for engineers, scientists, and students who want an update on crude oil refining and on the direction the industry must take to assure the refinability of various feedstocks and the

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efficiency of the refining processes in the next fifty years. Non-technical readers, with help from the extensive glossary, will also benefit from reading this book.

Petroleum Refining

Petroleum Refining Technology

Separation Technologies for the Industries of the Future

Petroleum Refining and Petrochemical Based Industries in Eastern India.

Biodesulfurization in Petroleum Refining

**Clearly divided into three main sections, this practical book familiarizes readers with the area**

**of planning in petroleum refining and petrochemical industry, while introducing several planning and modeling strategies encompassing single site refinery plants, multiple refinery networks, petrochemical networks, and refinery and petrochemical planning systems. It equally provides an insight into possible research directions and recommendations for the area of refinery and petrochemical planning. Furthermore, several appendices are included to explain the general background necessary, including stochastic**

**programming, chance constraint programming, and robust optimization. For engineers and managers working in the petroleum industry as well as academic researchers in production, logistics, and supply chain management. This text examines the thermal and catalytic processes involved in the refining of petroleum including visbreaking, coking, pyrolysis, catalytic cracking, oligomerization, alkylation, hydrofining, hydroisomerization, hydrocracking, and catalytic reforming. It analyzes the thermodynamics, reaction mechanisms, and**

**kinetics of each process, as well as**  
**This volume describes the characteristics of**  
**processes used in petroleum refining: upgrading**  
**light fractions (reforming and isomerization),**  
**converting distillates (catalytic cracking,**  
**hydrocracking, and associated equipment),**  
**converting residues (visbreaking, coking**  
**hydroconversion), and reducing air and water**  
**pollution (white product sweetening, acid gas,**  
**stack gas, and waste water treatment). This**  
**book is available in French Under the title "le**  
**raffinage du pétrole. Tome 3. Procédés de**



transformation". Contents : 1. Introduction. 2. Basic principles governing chemical changes. 3. Industrial catalysts. 4. Catalytic reforming. 5. Catalytic cracking. 6. Isomerization of light paraffins. 7. Aliphatic alkylation. 8. Olefin etherification. 9. Oligomerization. 10. Hydrocracking. 11. Visbreaking of residues. 12. Coking. 13. Residue hydroconversion. 14. Hydrogen production. 15. White products refining by sweetening. 16. Hydrotreating. 17. Acid gas treatment. 18. Desulfurization of stack gases. 19. Water treatment. References. Index.

**This extensively updated second edition of the already valuable reference targets research chemists and engineers who have chosen a career in the complex and essential petroleum industry, as well as other professionals just entering the industry who seek a comprehensive and accessible resource on petroleum processing. The handbook describes and discusses the key components and processes that make up the petroleum refining industry. Beginning with the basics of crude oils and their nature, it continues with the commercial**

**products derived from refining and with related issues concerning their environmental impact. More in depth coverage of many topics previously covered in the first edition, such as hydraulic fracturing or fracking as it is often termed, help ensure this reference remains a relevant and up-to- date resource. At its core is a complete overview of the processes that make up a modern refinery, plus a brief history of the development of processes. Also described in detail are design techniques, operations and in the case of catalytic units, the chemistry of the**

**reaction routes. These discussions are supported by calculation procedures and examples, which enable readers to use today's simulation-software packages. The handbook also covers off-sites and utilities, as well as environmental and safety aspects relevant to the industry. The chapter on refinery planning covers both operational planning and the decision making procedures for new or revamped processes. Major equipment used in the industry is reviewed along with details and examples of the process specifications for each.**

**An extensive glossary and dictionary of the terms and expressions used in petroleum refining, plus appendices supplying data such as converging factors and selected crude oil assays, as well as an example of optimizing a refinery configuration using linear programming are all included to aid the reader. The 2nd edition of the Handbook of Petroleum Processing is an indispensable desk reference for chemists and engineers as well as an essential part of the libraries of universities with a chemical engineering faculty and oil refineries**

**and engineering firms performing support functions or construction.**

**Refining Processes Handbook**

**Handbook of Petroleum Processing**

**Mechanical Separations, Distillation, Packed Towers, Liquid-Liquid Extraction, Process**

**Safety Incidents**

**Petroleum Refining Design and Applications Handbook**

**Modeling and Simulation of Catalytic Reactors for Petroleum Refining**

In this first volume, the reader will find, collected and

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condensed, the information needed to characterize, analyze, and evaluate crude oils from different origins and their corresponding petroleum cuts as well. The characteristics and specifications of all the petroleum products along with their simplified process flowsheets are reviewed. Contents: 1. Composition of crude oils and petroleum products. 2. Fractionation and elemental analysis of crude oils and petroleum cuts. 3. Characterization of crude oils and petroleum fractions. 4. Methods for the calculation of hydrocarbon physical properties. 5. Characteristics of petroleum products for energy use (motor fuels - heating fuels). 6. Characteristics of non-fuel petroleum products. 7. Standards and specifications of petroleum products. 8. Evaluation of

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crude oils. 9. Additives for motor fuels and lubricants. 10. Introduction to refining. Appendices: Principal characteristics of pure components. Principal standard test methods for petroleum products. References. Index.

This work highlights contemporary approaches to resource utilization and provides comprehensive coverage of technological advances in residuum conversion. It illustrates state-of-the-art engineering methods for the refinement of heavy oils, bitumen, and other high-sulphur feedstocks. This reference provides an overview of the methods used in petroleum refining. Selected topics include exploration, production and refining, crude oils, quality control, petroleum products, thermal conversion, manufacture of bitumens,



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pollution control in refineries, and more.

Separation processes are or processes that use physical, chemical, or electrical forces to isolate or concentrate selected constituents of a mixture are essential to the chemical, petroleum refining, and materials processing industries. In this volume, an expert panel reviews the separation process needs of seven industries and identifies technologies that hold promise for meeting these needs, as well as key technologies that could enable separations. In addition, the book recommends criteria for the selection of separations research projects for the Department of Energy's Office of Industrial Technology.

Petroleum Refining Design and Applications Handbook,

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Volume 3