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640mt Manual

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This iPad interactive book is an indispensable tool for pilots seeking the Airbus A320 type rating. This

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study guide offers an in-depth systems knowledge with pictures, videos and schematics not found in other publications. It is packed with detailed and useful information to prepare any candidate for command and responsibility of the A320

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*equipped with IAE or CFM engines.
The tutorial reviews the desktop
publishing program's features and
demonstrates the production of flyers,
letterhead, guidebooks, newsletters,
catalogs, and Web pages*

A man can only have one great love,

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and mine was the sea. Until I pulled a half-drowned heiress out of the water. Until I kept her as mine. Until I hurt her to prove I didn't love her. Now we're surrounded. Dangerous pirates want to use her for their own purposes. I won't give her up that

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easy. I have a lifetime of treasure to protect. But with the ship going down, there's only one thing I want to save. Her. A Deal with the Devil is book two in the Devil trilogy by USA Today bestselling author Amelia Wilde. The Devil and the Deep Blue

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Sea must be read first.

In England, 1943, British pilot Vee Katchatourian is determined to get her flying Wings, in spite of her sex and foreign name. Meanwhile, in Occupied Poland, Ewa Hartman serves German officers in her

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father's guest house, while secretly gathering intelligence for the resistance. What neither woman knows is that they are in love with the same man... Stefan Bergel is haunted by a choice he made whilst held in Russian captivity. Now, he's one of

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the only surviving witnesses of an appalling war crime - a crime that risks going unpunished. Compelled to expose the truth, Stefan asks both women to take enormous risks for him. Their actions could completely change the course of the war... but is

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he asking too much?

*Airbus A320: An Advanced Systems
Guide*

Wounded Kiss

Pygmy Kitabu

*Death in Florence (A Year in
Europe—Book 2)*

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*Leading Global Diversity, Equity, and
Inclusion*

An Unexpected Affair

Professional surfer Mikki

*Tanaka didn't want to leave her
beloved Hawaii, the ocean
waves, or the vibrant sea life*

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she's worked so hard to protect. But her protests and aggressive tactics didn't mesh with the law and she's found herself behind bars. Her choice? Ten years in jail or life as an Interstellar Bride. Never one to shy away

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from adventure, she decides to take her chances in the stars—with not one, but two sexy-as-hell alpha warriors on The Colony. Surnen, a Prillon Warrior and trusted doctor, has been waiting for a bride for

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years. Banished to The Colony, he's given up all hope, until a black-haired Earth beauty instantly steals his heart and his breath. But the highly disciplined doctor likes protocols and control, in bed

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*and out of it. His second and an
equally ruthless warrior,
Captain Trax, agrees.*

*Unfortunately, their new mate
has a wild streak, a thirst for
danger, and an appetite for
violence that both shocks and*

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thrills them. When her penchant for stirring up trouble brings danger to The Colony, they'll stop at nothing to save her. Nothing at all. If you love romance in the style of Nalini Singh, Christine Feehan, J.R.

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Ward, Lara Adrian, S. E. Smith, and out-of-this world outer space adventures like The Expanse, Star Trek, Star Wars and Stargate, be sure to read USAT Bestselling Author Grace Goodwin's exciting science

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fiction and paranormal book series! Aliens, adventure, and hot romance all in one place! Over one MILLION books sold!

***Tags: alien romance, sci-fi romance, science fiction romance, paranormal romance,*

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*psychic romance, shifter, space
fleet, space opera, interstellar
brides, mail-order bride,
arranged marriage, shifter,
mate, alien mate, fated mate,
reverse harem, scifi romance,
scifi alien romance, scifi harem,*

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*The Colony, IBP, Prillon,
Warrior, Atlan, Warlord, Everis,
Hunter, Cyborg, Viken, Rogue
5, Kronos, Cerberus, Astra,
matched mate, Trion, Coalition
Fleet.*

A guide by two pediatricians

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who have raised eight children together discusses self-esteem, spanking, divorce, single parenting, travel, and baby-sitting, and offers advice on how to prevent, as well as stop, problem behavior. Tour.

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*As politicians, citizens, and families continue the raging national debate on whether it's proper to end human life in the womb, resources like Randy Alcorn's *Prolife Answers to Prochoice Arguments* have*

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proven invaluable. With over 75,000 copies in print, this revised and updated guide offers timely information and inspiration from a "sanctity of life" perspective. Real answers to real questions about abortion

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appear in logical and concise form. The final chapter -- "Fifty Ways to Help Unborn Babies and Their Mothers"-- is worth the price of this book alone!

"When you think that life cannot get better, Blake Pierce

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comes up with another masterpiece of thriller and mystery! This book is full of twists, and the end brings a surprising revelation. Strongly recommended for the permanent library of any reader

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who enjoys a very well-written thriller.” --Books and Movie Reviews (re Almost Gone)
DEATH IN FLORENCE is book #2 in a charming new cozy mystery series by USA Today bestselling author Blake Pierce,

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whose #1 bestseller Once Gone has received 1,500 five-star reviews. The series (A YEAR IN EUROPE) begins with book #1 (A MURDER IN PARIS). Diana Hope, 55, is still adjusting to her recent separation when she

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discovers her ex-husband has just proposed to a woman 30 years younger. Secretly hoping they would reunite, Diana is devastated. She realizes the time has come to reimagine life without him—in fact, to

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*reimagine her life, period.
Devoting the last 30 years of
her life to being a dutiful wife
and mother and to climbing the
corporate ladder, Diana has
been relentlessly driven, and
has not taken a moment to do*

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anything for herself. Now, the time has come. Diana never forgot her first boyfriend, who begged her to join him for a year in Europe after college. She had wanted to go so badly, but it had seemed like a wild,

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romantic idea, and a gap year, she'd thought, would hinder her resume and career. But now, with her daughters grown, her husband gone, and her career no longer fulfilling, Diana realizes it's time for

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herself—and to take that romantic year in Europe she'd always dreamed of. Diana prepares to embark on the year of her life, finally turning to her bucket list, hoping to tour the most beautiful sights and

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sample the most scrumptious cuisines—and maybe, even, to fall in love again. But a year in Europe may have different plans in store for her. Can A-type Diana learn to go with the flow, to be spontaneous, to let

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down her guard and to learn to truly enjoy life again? In DEATH IN FLORENCE (Book #2), Diana arrives in Florence, ready to shake off the events of Paris and fulfill her lifelong dream of being proposed to on

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the romantic Ponte Vecchio bridge. But Diana can never possibly anticipate what she is about to find on that bridge, and how it may just turn her romantic dream into a ridiculous nightmare! A YEAR

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IN EUROPE is a charming and laugh-out-loud cozy mystery series, packed with food and travel, with mysteries that will leave you on the edge of your seat, and with experiences that will leave you with a sense of

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wonder. As Diana embarks on her quixotic quest for love and meaning, you will find yourself falling in love and rooting for her. You will be in shock at the twists and turns her journey takes as she somehow finds

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herself at the center of a mystery, and must play amateur sleuth to solve it. Fans of books like Eat, Pray, Love and Under the Tuscan Sun have finally found the cozy mystery series they've been hoping for! Book

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*#3 (VENGEANCE IN VIENNA)
in the series is now also
available!*

Mine

Ruthless Surrender

Pure Biology

CNC Machining Handbook:

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*Building, Programming, and
Implementation*

*How Muslims Made the Modern
World*

The Discipline Book

**Navy SEAL who wants
nothing to do with**

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commitment, is forced to protect his neighbor and her unborn baby when her past comes calling. Jack “Mars” Marsten lives in an apartment he never made a home. He made

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**the mistake of marrying
right out of boot camp to
his high school
sweetheart. When his
wife left him during BUDS
training, he vowed never
to marry again. No**

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entanglements. Period. Deirdre Anne Tyler is running from her ex-boyfriend who beat her when he found out she was pregnant. She changed her name to

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Anne Smith and is hiding in an apartment next door to a cranky Navy SEAL who barely says hello. Which is just as well. The fewer people who know her and where

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she is, the less chance of her ex finding her. Until he does... When trouble comes calling, Anne hides in her neighbor's apartment. Jack wants nothing to do with the

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woman but can't send her back to deal with her problem on her own. Stuck with the woman, he's now responsible for keeping her alive until her baby is born. How

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**hard could that be?
Harder than he originally
thought when he finds
himself falling for the
pretty mother-to-be. No-
commitment Jack sinks
deeper into his own kind**

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of trouble where Anne is concerned. the pretty mother-to-be. No-commitment Jack sinks deeper into his own kind of trouble where Anne is concerned.

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The 7 chakras located along your spine up to the crown of your head may be the biggest secret Western conventional health care is keeping from you. Bonus:

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**Exclusive Gift Inside! In
this book you'll discover
How to Clear your
Energetic Blockages,
Radiate Energy and
Finally heal yourself.
What if I told you that**

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your body had the ability to heal itself through the use of chakras -- unseen spinning wheels of energy that are found at crucial areas along your spine? If you've never

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**heard of chakras before
you may be a bit
skeptical about their
existence, let alone the
health and natural
influence they offer your
body. This book will not**

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**only introduce you to
these potent vortices of
health and wholeness,
but it'll also reveal the
secrets that make
rebalancing and
awakening them seem**

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**like child's play.
An Enemies to Lovers
Romance I know her
darkest secret and am
just ruthless enough to
use it against her.
Whether she likes it or**

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**not, I'm the only one who
can help her, but I do
nothing for free. My price
is her complete
surrender. She can hate
me all she wants, as long
as she pays with her**

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body. And if she tries to run? That will just cost her more. Dark, sexy and hot! Three words to sum up this book. If you love alpha men definitely a must read. - Sweet &

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Spicy Reads Previously published as Fight Me. Catch up with the Greene family during their annual summer party. There's sure to be surprise announcements and

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**unexpected guests! Blurb
and Cover Coming!
The Billion-Dollar Bride
Hunt
Stand Alone Espionage
Romance / Enemies to
Lovers Romance**

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True Harmony
Basics of ... Beekeeping
Beautiful Signs
NMS Surgery

*Desktop Rugby brings the
excitement of rugby right to your
fingertips. Included is everything*

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you need to play the game--a goal, ball, tee, flag, and mini referee figurine to call that foul. Kit also includes a 32-page book on the history and rules of the game.

Japan's greatest seer, the blind prophet Hinoto, has foretold the

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end of the world. At the center of her prophecy is a young man named Kamui Shiro, who possesses startling psychic powers. Although Kamui's future seems to have been predetermined from his birth, he has a choice--save the earth, or

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destroy it.

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on NMS Surgery, 6th Edition, to help you successfully complete your clerkship, prepare for the shelf/end-of-rotation exam, and study for the boards. Concise coverage, an online interactive student quiz bank, new text features, and

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USMLE-format questions make it an ideal guide for effective study and review, while retaining the elements that have made it a reliable, go-to resource for a generation of medical and advanced practice students. Now in

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full color for the first time, this practical review tool has been significantly updated to reflect current practices in surgery. Even more user-friendly than before, the easy-to-read outline format makes your study more efficient and offers

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*a thorough review for your exams
and beyond. In addition, this title is
packaged with access to the
interactive eBook version at no
additional cost!*

*Early in the year, our North
American forests come to life as*

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native wildflowers start to push up through patches of snow. With longer days and sunlight streaming down through bare branches of towering trees, life on the forest floor awakens from its winter sleep. Plants such as green dragon,

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squirrel corn, and bloodroot interact with their pollinators and seed dispersers and rush to create new life before the trees above leaf out and block the sun's rays. Wake Up, Woods showcases the splendor of our warming forests and offers

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clues to nature's annual springtime floral show as we walk in our parks and wilderness areas, or even in shade gardens around our homes. Readers of Wake Up, Woods will see that Gillian Harris, Michael Homoya and Shane Gibson,

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*through illustrations and text,
present a captivating look into our
forests' biodiversity, showing how
species depend on plants for food
and help assure plant reproduction.
This book celebrates some of
nature's most fascinating moments*

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*that happen in forests where we live
and play.*

The Genius of Islam

*The Power of a Concentrated
Portfolio of Common Stocks*

DNA of the Spirit, Volume 1

Pro-Life Answers to Pro-Choice

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Arguments

G.C.E (O Level).

Kemp: An Arrow for the Crown

The Middle Ages were a period of tremendous cultural and scientific advancement in the Islamic Empire—ideas and

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inventions that shaped our world. Did you know that:

- **The numbers you use every day (Arabic numerals!) are a Muslim invention?**
- **The marching band you hear at football games has its roots in**

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the Middle East? • You are drinking orange juice at breakfast today thanks to Islamic farming innovations? • The modern city's skyline was made possible by Islamic architecture? The Muslim

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world has often been a bridge between East and West, but many of Islam's crucial innovations are hidden within the folds of history. In this important book, Bryn Barnard uses short, engaging text and

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gorgeous full-color artwork to bring Islam's contributions gloriously to life. Chockful of information and pictures, and eminently browsable, The Genius of Islam is the definitive guide to a

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fascinating topic.

Pro-Life Answers to Pro-Choice Arguments

**Multnomah
This book offers five proven
principles so multinational
companies can advance
diversity, equity, and inclusion**

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with a nuanced understanding of local contexts across countries and cultures. It's easy to fall into the trap of using a single-culture worldview when implementing global DEI in organizations.

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But what makes DEI change efforts successful in one country may have opposite, unintended consequences in another. How do companies find the right balance between anchoring their efforts locally

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while pushing for change that may disrupt existing power dynamics? This is the question at the heart of global DEI work. Along with practical advice and examples, Rohini Anand offers five overarching

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principles derived from her own experience leading global DEI transformation and interviews with more than sixty-five leaders to provide a through line for leading global DEI transformation in

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divergent cultures. Local relevance—understanding markets and acknowledging local beliefs, regulations, and history—is essential for global success. This groundbreaking book explicitly details how to

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take local histories, laws, and practices into account in DEI transformation work while promoting social justice worldwide.

In a stock market environment dominated by professional

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investors, A Few Good Eggs in One Basket offers a plain-talk approach to profitability by selecting and managing an investment portfolio of common stocks for an individual. Author Richard L.

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Gunderson, who has been an investor for more than forty years, outlines an enduring framework that improves the odds for the individual investor to exceed the performance of the market

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over the long term by buying good companies at bargain prices. He outlines what constitutes a good company and how to determine when a price meets the test of being a bargain. A Few Good Eggs in

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One Basket also helps individual investors by discussing what to look for; where to look; when to buy; when to sell; and how many stocks to own. A Few Good Eggs in One Basket presents

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a prescription designed to take advantage of opportunities created by market overreaction to bad news and disappointing results. Gunderson believes there are always bargains at

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**any time and in any market.
The challenge is to
consistently apply a
disciplined approach to
identifying the unusual and
favorable opportunities and
concentrating a portfolio on**

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**those stocks representing the
best combination of overall
quality and intrinsic value.**

X/1999

Her Cyborg Warriors

Black Bounds

Wake Up, Woods

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A Deal with the Devil Desktop Rugby

A sexy, single dad standalone romance from New York Times bestselling author Kendall Ryan. Life threw me a curveball. An adorable eight-pound, four-ounce curveball

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with her mother's eyes and my dark hair. I'd like to think my single-dad game is strong, but honestly? I've been struggling a little. When a beautiful young woman moves in next door and offers to give me a hand, I jump at the chance to hire her as a nanny. Jessa is amazing with my

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daughter. She's also patient, kind, and way too pretty. The number one rule of hiring a nanny? Don't bed the nanny. It's a rule I intend to keep. But as the days pass, I begin to realize how much my life is missing. Companionship. Romance. Intimacy. When I discover my heart has space

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for one more female, it's a lost cause, another curveball. The hot-as-hell nanny is leaving soon for a mission trip to Central America. No sense in letting myself fantasize about Jessa being a permanent part of my life. The closer we get, the more difficult it becomes to keep my feelings in

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check, because my heart won't listen. And neither will my libido. Well, you know what they say. Rules are meant to be broken . . .

Lady Norah Macalister is perfection: beauty, charm, grace, elegance-- all a carefully constructed lie. No one would ever suspect her of anything

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scandalous, and no one is the wiser when a terrible secret threatens to destroy her. Major Trevor Hayward has unraveled after a decade at war with Napoleon--or so everyone believes. When his cousin is murdered Trevor finds himself the prime suspect. Placed under house

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arrest at the home of his oldest friend, Trevor doubts those investigating his cousin's murder will see past his marred reputation. Refusing to accept her fate, Norah is determined to punish those who have wronged her. Her plan is ruthless, and she will see it

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through, even if she must manipulate those around her to avenge the wounds of her past. Norah is the most confounding woman Trevor has ever met, but he cannot deny, try as he might, that his best friend's little sister is all grown up. When she is the only one who can prove his

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innocence, Trevor has little choice but to agree to her risky plot to destroy a mutual enemy. While Trevor and Norah collude and execute Norah's plan, succumbing to the spark between them brings their secrets to light. Can they play with fire and not be burned? Or will the

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madness of their scheme be the
downfall of them both?Content
Warning available at www.ericataylorauthor.com/content-warning
There's no way out this time... An
unputdownable medieval adventure
from a master of the genre Haunted
by guilt and his sins, archer Martin

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Kemp is in Scotland to collect on a debt when war breaks out afresh. The border erupts in bloody violence. Stalked through heather and forest by French men-at-arms sent to stir up the Scots against the English, Kemp and his friend Ieuan find themselves roped into escorting a motley band of

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civilians to safety. Matters are complicated by a Scottish knight who is not what he seems, but not nearly as much as by the presence of one of Kemp's old flames. Pursued to Berwick, Kemp and his companions find themselves besieged in the castle with no hope of relief or

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escape. When the Scots launch an all-out attack, Kemp may have to sacrifice everything in a brutal showdown that will determine the destiny of the Scottish crown... A rollicking adventure in the bestselling series, this brilliant novel from Jonathan Lunn will leave you battered

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and exhilarated. Perfect for readers of Angus Donald, Bernard Cornwell and Matthew Harffy.

Will her shameful secret be exposed?
Evie Katner has a shameful secret. One that forced her to abandon a very successful acting career. But now she's back and...and she wants

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this role! It was perfect for her! It was everything she needed to prove her place as a serious actor! The only thing...she had to trick the director/producer into giving her the part. Brock Severson is furious when he realizes that the woman who tried out for the role is none other than

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Evely Katner. She left the industry under a cloud of shame. No one knew why she'd left the acting world - but rumors were rampant! He couldn't allow Evie to ruin his film but...but she's perfect for the role. Evie brought more to the complicated role than he could have hoped for! Plus,

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he's stunned at how much he wanted her! Could he keep his mind on the job when his body wanted nothing more than to ignore the past and risk it all with the dangerous Evie?

Before He Sees (A Mackenzie White
Mystery—Book 2)

Fushi no Kami: Rebuilding Civilization

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Starts With a Village Volume 4
A Greene Family Summer Bash
The Trouble with True Love
A Guide for Systemic Change in
Multinational Organizations
Simon Says

***The etheric strands of your
DNA are the information***

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library of your soul. They contain the complete history of you, lifetime after lifetime; a record of the attitudes, karma, and emotional predispositions you brought into this

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lifetime; and a blueprint, or lesson plan, for your self-improvement. Your DNA is also a record of your existence from the moment of your creation as a starbeing to your present

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incarnation. This information is written in every cell of your body. This is a book about practices you can do and energetic connections you can make to raise your

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consciousness and activate additional strands of your DNA. These practices can give you further spiritual empowerment, heightened awareness, and deeper connections to the Creator

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***and beings who work from
the inner planes to support
humanity. CHAPTERS
INCLUDE: Mudras for
Activating the Twelve
Layers of DNAThe History
of Human DNAThe***

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***Awakening of Crystalline
Consciousness Working with
Energy to Raise DNA
Levels Auspicious Times for
Awakening
Consciousness How
Ascended Masters Can***

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***Assist Your
Ascension Angelic Support
for DNA Activation Your
Internal Compass: Nature's
Body Intelligence
He's all business all the
time. Now he's suddenly a***

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dad. Fiddle player Eliza Bancroft had to improvise after an unplanned pregnancy four years ago. Instead of pursuing her dream of performing live music, she changed keys

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and has focused on being a good mom and a sought-after studio musician in Nashville. Her rhythm is set until she spots her son's father in a local magazine and realizes the man she

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was unable to track down lives right under her nose in Music City. As head of the family and CEO of North Brothers Sports, Mason North doesn't have time for play. His life mission is to

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***build the family
business—his father's
legacy—so it can thrive for
years to come. When the
company's future becomes
endangered, he mounts a
full-scale assault to protect***

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what matters the most. Then an unforgettable woman from his past lays a four-year-old truth bomb on him that blows up his priorities. Though they come from different worlds,

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the attraction from before still hums between Eliza and Mason. But Mason has spent a lifetime entrenched solely in business, and Eliza has two hearts to protect. Can he embrace a more

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harmonious approach and give them a second chance at love? True Harmony is the fourth stand-alone book in the North Brothers series and includes a steamy second-chance romance for

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a workaholic CEO and a single-mom fiddle player, an overzealous dog named Blitz, and a three-year-old in need of a dad. Submerge yourself into the North Brothers' world now! If you

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***enjoy books by Jill Shalvis,
Zoe York, BJ Harvey, Piper
Rayne, Molly McAdams, Lori
Wilde, Melissa Foster, Bella
Andre, Claudia Burgoa,
Alexa Rivers, JH Croix,
Christine DePetrillo,***

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***Melissa Chambers, or
Amanda Torrey, chances
are, you'll love Amy
Knupp's Island Fire series.
***** second chance
romance, CEO, secret baby,
accidental pregnancy, one-***

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***night stand, wealthy hero,
opposites attract, single
mom, kid in need of a
father***

***From Blake Pierce,
bestselling author of ONCE
GONE (a #1 bestseller with***

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***over 600 five star reviews),
comes book #2 in a heart-
pounding new mystery
series. In BEFORE HE SEES
(A Mackenzie White
Mystery—Book 2), FBI
agent-in-training Mackenzie***

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White struggles to make her mark in the FBI Academy in Quantico, trying to prove herself as a woman and as a transplant from Nebraska. Hoping she has what it takes to

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become an FBI agent and leave her life in the Midwest behind for good, Mackenzie just wants to keep a low profile and impress her superiors. But all that changes when the

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***body of a woman is found
in a garbage dump. The
murder bears shocking
similarities to the
Scarecrow Killer—the case
that made Mackenzie
famous in Nebraska—and in***

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the frantic race against time to stop a new serial killer, the FBI decides to break protocol and give Mackenzie a chance on the case. It is Mackenzie's big break, her chance to

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impress the FBI—but the stakes have never been higher. Not everyone wants her on the case, and everything she touches seems to go wrong. As the pressure mounts and the

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***killer strikes again,
Mackenzie finds herself as
a lone voice in a sea of
experienced agents, and
she soon realizes she is in
way over heard. Her entire
future with the FBI is in***

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jeopardy. As tough and determined as Mackenzie is, as brilliant as she is in hunting down killers, this new case proves an impossible riddle, something just beyond her

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reach. She may not even have time to crack it as her own life falls apart around her. A dark psychological thriller with heart-pounding suspense, BEFORE HE SEES is book #2 in a riveting new

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series—with a beloved new character—that will leave you turning pages late into the night. Book #3 in the Mackenzie White Mystery series will be available soon. Also available by

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***Blake Pierce is ONCE GONE
(A Riley Paige
mystery—Book #1), a #1
bestseller with over 600
five star reviews on
Amazon—and a free
download!***

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***I don't belong with her.
Born into darkness, life
made me a cynic incapable
of love. But then Ellie
waltzed in. Innocent,
optimistic, kind. She's the
opposite of what I deserve.***

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***I bought her, but she she
stole my heart. Now my
business is going up in
flames. I have only one
chance to make it right.
That's where it
happens...something I can***

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never take back. I don't cheat on her. There's no one else. It's worse than that. Much worse. Can we survive this? Praise for Charlotte Byrd "This series thrilled me from the first

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page and had me completely engrossed. The pacing and plot was excellent. It had the perfect amount of twists and turns, luring me into the fantasy of this amazing book. The

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***story was well-crafted,
starting off with characters
I fell in love with. I
instantaneously bonded
with the heroine and of
course Mr. Black. YUM. It's
sexy, it's sassy, it's steamy.***

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It's everything. I loved every second of it and was so thrilled to have had such a treat." - Khardine Gray, bestselling romance author
"Her words make me ache and yearn for more." -

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Dancer in the Dark "The story is dark and enticing, taking me deeper into a world from which I never want to emerge." - Lover of Alpha "Addictive and damaged, their love burns

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slowly but deeply." - Heroes and Alphas "Their chemistry sizzles right from the beginning. He's the gorgeous and dangerous stranger we all need in our life." - Making Words Up

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"Her words made me fall in love. It slayed me!" - Sizzling Books "Left my head spinning! I never wanted it to end!" - Heartbreakers and Heroes Dear Lady Truelove

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***The Stud Next Door
Road to Redemption
Everything You Need to
Know to Have a Better-
behaved Child--from Birth
to Age Ten
Hot SEAL, Independence***

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Day

Intermezzo

A Practical Guide to CNC
Machining Get a thorough
explanation of the entire CNC
process from start to finish,
including the various machines and

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their uses and the necessary software and tools. CNC Machining Handbook describes the steps involved in building a CNC machine to custom specifications and successfully implementing it in a real-world application. Helpful

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photos and illustrations are featured throughout. Whether you're a student, hobbyist, or business owner looking to move from a manual manufacturing process to the accuracy and repeatability of what CNC has to offer, you'll benefit

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from the in-depth information in this comprehensive resource. CNC

Machining Handbook covers:

Common types of home and shop-based CNC-controlled applications

Linear motion guide systems

Transmission systems Stepper and

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servo motors Controller hardware
Cartesian coordinate system CAD
(computer-aided drafting) and CAM
(computer-aided manufacturing)
software Overview of G code
language Ready-made CNC systems
After spending two years studying

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in Itsutsu city to bring back the life of convenience and abundance from the legends of the ancient civilization, Ash graduates from the military academy. He is now assigned to the newly established Territory Reform Promotion Office,

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where he works hard to improve this world's living standards. When it is brought to Ash's attention that Ajole, the hometown of his co-worker Renge's childhood friend, is on the verge of extinction, he decides to embark on a rescue

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mission. The inspection task force led by Ash and Maika encounters barren fields and skinny villagers. It appears that they have no choice but to break the taboo and use animal manure as compost. To make matters worse, there is news of

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another threat to the village: the demons known as treants! Can Ash find a way to save the village? This is the fourth chapter of the story about a young boy who sets out to revolutionize the world in order to rebuild civilization and create his

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ideal life!

This classic work has been greatly enhanced and extended with both photographs and images to illustrate the many facets of Beekeeping. A guide for the aspiring apiarist. All you need to know to get started in

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beekeeping. In this updated edition, a compilation of advice from Langstroth, Quinby, Huber, and a number of contemporary contributors, you will find everything you need to know about Honeybees, Apiculture, Honey and

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Pollen, the Hive, the Apiary,
Breeding, Pasturage, Feeding,
Swarming, Replacing the Queen,
Enemies of Bees, Colony Collapse
Disorder, and the mysterious
Behavior of Bees. Well illustrated.
Dear Lady Truelove, I am a girl of

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noble family, but I am painfully shy, especially in my encounters with those of the opposite sex . . . For Clara Deverill, standing in for the real Lady Truelove means dispensing advice on problems she herself has never managed to

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overcome. There's nothing for it but to retreat to a tearoom and hope inspiration strikes between scones. It doesn't—until Clara overhears a rake waxing eloquent on the art of “honorable” jilting. The cad may look like an Adonis, but he's about

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to find himself on the wrong side of Lady Truelove. Rex Galbraith is an heir with no plans to produce a spare. He flirts with the minimum number of eligible young ladies to humor his matchmaking aunt, but Clara is the first to ever catch his

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roving eye. When he realizes that Clara—as Lady Truelove—has used his advice as newspaper fodder, he's infuriated. But when he's forced into a secret alliance with her, he realizes he's got a much bigger problem—because Clara is

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upending everything Rex thought he knew about women—and about himself. . . .

An Uplifting International Romance
An Enchanting Madness

A Few Good Eggs in One Basket
Page 163/189

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When We Fall

Chakras for Beginners

Presents Islamic stories
that offer a background in
Islamic traditions, folk
tales, and mystical verse.
From USA Today best-

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selling author, Willow Winters, comes a tempting tale of fated love, lust-filled secrets and the beginnings of an epic war. His chiseled jaw and silver gaze haunts both my

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nightmares and my dreams,
though I've only ever
gotten a glimpse of
either. There's a treaty
between us and them; mere
mortals and the ones who
terrify but keep us safe.

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The contract demands that every year there's an offering and this year I'll walk across that stage presenting myself. We have no idea what to expect if they choose

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someone, since they haven't done so in generations. The only thing we know is that the ones they take belong to them forevermore. If chosen, you don't come

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back, or so the story of the treaty goes. Gather and present yourself. This is the offering and I ... belong to him.

The billionaire, the matchmaker and their off-

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limits attraction... USA
TODAY bestselling author
Melanie Milburne brings us
a marriage of convenience
romance, inspired by Jane
Austen's classic Emma.
What if the woman he

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wants... Is the one finding his bride? When Matteo Vitale strides into matchmaker Emmaline Woodcroft's office, he has an unusual request. He must marry and father an

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heir if he's to inherit his family estate. After his first marriage ended tragically, what he needs is a wife who isn't looking for love! To understand her enigmatic

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client, Emmie accepts an invitation to his Italian villa. As she gets closer to the real Matteo, for once she gives in to desire. The trouble is, Emmie knows she can't be

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the bride Matteo's looking for... From Harlequin Presents: Escape to exotic locations where passion knows no bounds.
Reprint: This novella was originally published in

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the Doms of Dark Haven anthology. With an empty nest and divorce in hand, Rona decides it's time to explore the fantasies that nourished her through a long, tedious marriage to

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a man whose idea of outrageous sex was leaving the lights on. At the top of her fantasy list is touring Dark Haven, the BDSM club, but she isn't prepared for the effect of

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a powerful Dom. When Master Simon takes control and introduces her to toys and sensations she's never felt before, she realizes he could fulfil every fantasy on her list all by

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himself. But she's vowed to never get trapped in a relationship again. One of the most popular Doms in Dark Haven, Master Simon has had his fill of eager, shallow, young subs. Rona

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is older, intelligent,
independent...and sweetly
submissive. After an
evening of intense
pleasure and despite her
obvious attraction, she
refuses to see him again.

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He needs a way to change her mind. She's not the first sub he's taken on a journey of exploration, but he's beginning to think she might be the last.

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Gay for my Nemesis
A Practical Guide to
Reconnecting With Your
Divine Blueprint
Adobe PageMaker 6.5
Moments Of Trust

Alex 'Hawk' James has a sordid and

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violent past, one that, in part, leaves him the single father of a little girl. His only solace is the world he's made within the Dogs of Fire Motorcycle Club. Payton Williams has everything under control. Her neat little world is as she has made it and she's happy with the life

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she's leading. But when a chance encounter with a gorgeous biker upends her tidy plans, she finds herself confronting things she'd been happy to gloss over... until now. Will Hawk and Payton's different worlds collide in chaos, or will they come together and heal the

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wounds of the past? Will a threat from someone out of Hawk's past destroy the trust he and Payton are building?

She's his therapist... and his best friend's little sister. The instant attraction between them?--Totally off-limits. NHL goalie Kevin Reyes

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likes the moniker, “Mystery Man,” because they don’t know how he stops the puck and he doesn’t give up anything about himself in interviews. He likes his privacy. So, what? But with the injury, the press wouldn’t stop hounding him. So he left the vicious circle of pain, drugs,

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and disappointing everyone. Moon Lake seemed like the perfect solution. Until he meets Julie, his gorgeous new therapist. His best friend's little sister. The one who sees through his walls and makes him want more. Newly self-employed physical therapist Julie

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gives it her all, and she doesn't accept her clients holding anything back either. Her newest client? Sexy as hell. Broken. And totally off-limits. Especially since she's still being stalked by an ex-client. Luckily, his primary focus is getting back to the game he loves. Not so

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lucky—she falls head over heels for him, anyway. Will Kevin choose Julie or hockey? Can two people who need each other figure out what's really important, even if it means breaking the rules? Moments of Trust is a full-length standalone romantic suspense in

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the interconnected Moon Lake series. Perfect if you love a broody hero find a woman, who makes him question everything he thought he wanted in life.