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He ’ s all business all the time. Now he ’ s suddenly a dad. Fiddle player Eliza Bancroft had to improvise after an unplanned pregnancy four years ago. Instead of pursuing her dream of performing live music, she changed keys and has focused on being a good mom and a sought-after studio musician in Nashville. Her rhythm is set until she spots her son ’ s father in a local magazine and realizes the man she was unable to track down lives right under her nose in Music City. As head of the family and CEO of North Brothers Sports, Maion North doesn ’ t have time for play. His life mission is to build the family business—his father ’ s legacy—so it can thrive for years to come. When the company ’ s future becomes endangered, he mounts a full-scale assault to protect what matters the most. Then an unforgettable woman from his past lays a four-year-old truth bomb on him that blows up his priorities. Though they come from different worlds, the attraction from before still burns between Eliza and Mason. But Mason has spent a lifetime entrenched solely in business, and Eliza has two hearts to protect. Can he embrace a more harmonious approach and give them a second chance at love? True Harmony is the fourth stand-alone book in the North Brothers series and includes a steamy second-chance romance for a workaholic CEO and a single-mom fiddle player, an overzealous dog named Blitz, and a three-year-old Saboteur yourself into the North Brothers world now! If you enjoy books by Jill Shalvis, Zoe Harvey, Piper Rayne, Mely McKens, Lori Wilde, Melissa Foster, Bella Andre, Claudia Burgess, Alexa Rivers, JH Croix, Christine DePerrillo, Melissa Chambers, or Amanda Torrey, chances are, you'll love Amy Krupp's latest series. **** second chance romance, CEO, secret baby, accidental pregnancy, one-night-stand, wealthy hero, opposites attract, single mom, kid in need of a father

Pretend turns to reality in this scandalous marriage of convenience romance by Mays Blake! An irresistible wedding bargain A secret desire... Divorice lawyer extraordinaire Christos will stop at nothing to inherit his family ’ s private island, even secretly wed his unflappable assistant, Alexis. Now it ’ s time for her to honor their vows and travel to Greece to put on a convincing public performance... Alexis has been burned in romances before and won ’ t repeat that mistake—not even with the uncompromising Christos. But as they act the perfect married couple for his grandfather, their chemistry becomes overwhelming. Is Christos different from the ruthless businessman she thought he was...or is his ardor all for show? From Harlequin Presents: Escape to exotic locations where passion knows no bounds.

A sexy, single dad standalone romance from New York Times bestselling author Kendall Ryan. Life threw me a curveball. An adorable eight-pound, four-ounce curveball with her mother ’ s eyes and my dark hair. I ’ d like to think my single-dad game is strong, but honestly? I ’ ve been struggling a little. When a beautiful young woman moves in next door and offers to give me a hand, I jump at the chance to hire her as a nanny. Jessa is amazing with my daughter. She ’ s also patient, kind, and way too pretty. The number one rule of hiring a nanny? Don ’ t bed the nanny. It ’ s a rule I intend to keep. But as the days pass, I begin to realize how much my life is missing. Companionship. Romance. Intimacy.

When I discover my heart has space for one more female, it ’ s lost cause, another curveball. The hot-as-hell nanny is leaving soon for a mission trip to Central America. No sense in letting myself fantasize about Jessa being a permanent part of my life. The closer we get, the more difficult it becomes to keep my feelings in check, because my heart won ’ t listen. And neither will my libido. Well, you know what you are, Spies. Rules are meant to be broken. ...

From the Sunday Times bestseller comes a stunning novel that will warm your heart "The feeling you get when you read a Milly Johnson book should be controlled and made available on the NHS" Debbie Johnson "Clear your house and clear your mind. Don't let life's clutter dictate to you. Throw it away and take back the control!" When Lou Winter picks up a dog-sared magazine in the dentist's waiting room and spots an article about clearing clutter, he little realises how it will change her life. What begins as an earnest spring clean soon spirals out of control. Lou's loved ones grow disgruntled. Why is clearing out cupboards suddenly more important than making his breakfast, her husband Phil wonders? The truth is, the more rubbish Lou lets go of, the more light and air can get to those painful, closed-up places at the centre of her heart. Even lovely Tom Broom, the man who delivers Lou's skips, starts to grow concerned about his sweetest customer. But Lou is woman on a mission, and not even she knows where it will end... Praise for Milly Johnson: "Every time you discover a new Milly book, it ' s like finding a pot of gold" heat "A glorious, heartfelt novel" Rowan Coleman " Absolutely loved it. Milly's writing is like getting a big hug with just the right amount of bite underneath. I was rooting for Bonnie from the start " Jane Fallon " Bursting with warmth and joie de vivre " Jill Mansell

" Warm, optimistic and romantic " Kate Florida

This book introduces research advances in Integrated Computational Materials Engineering (ICME) that have taken place under the aegis of the AFOSR/AFRL sponsored Center of Excellence on Integrated Materials Modeling (CEIMM) at Johns Hopkins University. Its author team consists of leading researchers in ICME from prominent academic institutions and the Air Force Research Laboratory. The book examines state-of-the-art advances in physics-based, multi-scale, computational-experimental methods and models for structural materials like polymer-matrix composites and metallic alloys. The book emphasizes Ni-based superalloys and epoxy matrix carbon-fiber composites and encompasses atomistic scales, meso-scales of coarse-grained models and discrete dislocations, and micro-scales of poly-phase and polycrystalline microstructures. Other critical phenomena investigated include the relationship between microstructural morphology, crystallography, and mechanisms to the material response at different scales; methods of identifying representative volume elements using microstructure and material characterization, and robust deterministic and probabilistic modeling of deformation and damage. Encompassing a slate of topics that enable readers to comprehend and approach ICME-related issues involved in predicting material performance and failure, the book is ideal for

mechanical, civil, and aerospace engineers, and materials scientists, in in academic, government, and industrial laboratories.

An Uplifting International Romance

The Innocent Carrying His Legacy / Invitation From The Venetian Billionaire: The Innocent Carrying His Legacy / Invitation from the Venetian Billionaire (Lost Sons of Argentina) (Mills & Boon Modern)

The Girl Who Doesn't Quit

Advancing Computational and Experimental Methods

The Perversion of Normality

Modern Box Set 1-4 July 2021/The Billion-Dollar Bride Hunt/Secrets of Cinderella's Awakening/The Innocent Carrying His Legacy/My Forbidden Ro

Will her shameful secret be exposed? Evie Katner has a shameful secret. One that forced her to abandon a very successful acting career. But now she's back and...and she wants this role! It was perfect for her! It was everything she needed to prove her place as a serious actor! The only thing...she had to trick the director/producer into giving her the part. Brock Severson is furious when he realizes that the woman who tried out for the role is none other than Evyely Katner. She left the industry under a cloud of shame. No one knew why she'd left the acting world - but rumors were rampant! He couldn't allow Evvie to ruin his film but...but she's perfect for the role. Evvie brought more to the complicated role than he could have hoped for! Plus, he's stunned at how much he wanted her! Could he keep his mind on the job when his body wanted nothing more than to ignore the past and risk it all with the dangerous Evie?

This book offers five proven principles so multinational companies can advance diversity, equity, and inclusion with a nuanced understanding of local contexts across countries and cultures. It's easy to fall into the trap of using a single-culture worldview when implementing global DEI in organizations. But what makes DEI change efforts successful in one country may have opposite, unintended consequences in another. How do companies find the right balance between anchoring their efforts locally while pushing for change that may disrupt existing power dynamics? This is the question at the heart of global DEI work. Along with practical advice and examples, Rohini Anand offers five overarching principles derived from her own experience leading global DEI transformation and interviews with more than sixty-five leaders to provide a through line for leading global DEI transformation in divergent cultures. Local relevance—understanding markets and acknowledging local beliefs, regulations, and history—is essential for global success. This groundbreaking book explicitly details how to take local histories, laws, and practices into account in DEI transformation work while promoting social justice worldwide.

Mills & Boon Modern = Escape to exotic locations where passion knows no bounds. The Billion-Dollar Bride Hunt - Melanie Milburne What if the woman he wants...is the one finding his bride? When Matteo Vitale strides into matchmaker Emmaline Woodcroft's office, he has an unusual request. He must marry and father an heir if he's to inherit his family estate. After his first marriage ended tragically, what he needs is a wife who isn't looking for love! To understand her enigmatic client, Emmie accepts an invitation to his Italian villa. As she gets closer to the real Matteo, for once, she gives in to desire. The trouble is, Emmie knows she can't be the bride Matteo's looking for... Secrets of Cinderella's Awakening - Sharon Kendrick A night under the Greek sky...with a seriously sexy stranger! Marnie Porter craves an escape from the long hours at a luxury spa in Greece where she's working to help support her sister. And she may just have found it with one devastatingly handsome man - unaware he's a billionaire businessman, Leonidas Kanonidou! Cynical Leon believes it's better to keep his distance from innocent Marnie, yet discovering his Cinderella needs urgent financial help prompts him to make a proposition. One with mutual benefits, including exploring her unleashed passion even as it threatens to incinerate his barriers... The Innocent Carrying His Legacy - Jackie Ashenden From desert warlord, to surprise father! Children? Not for illegitimate Sheikh Nazir Al Rasul, whose desert fortress is less intimidating than his barricaded heart. Until Ivy Dean appears on his doorstep... and he finds out that, through IVF, she's bearing his heir! Surrogate Ivy agreed to carry her best friend's baby. Then tragedy forces her to seek out the child's biological father. But when Nazir insists on her hand in marriage, she's shocked. Always unwanted, virgin Ivy didn't see a family in her future...much less with an iron-hearted husband who makes her burn dangerously hot! My Forbidden Royal Fling - Clare Connelly My deal with the billionaire...just got complicated! As Crown Princess of Marldsovern I was taught honour, resilience, leadership...yet now I'm sitting in front of the most infuriatingly determined and sexy man, completely lost for words! Santiago del Almodovar wants to build his sordid casino on my land? Well, it's my duty to protect my citizens! But every syllable he utters awakens a raging hunger inside of me. Now he's demanding I go to Spain with him - alone - to see his empire and prove I'm wrong. Ruling a nation may be hard, but denying our chemistry? Unthinkable!

1891 . . . Spinster librarian, Olive Wilkins, is shocked to learn of her brother's violent death at a saloon gaming table and her sister-in-law's subsequent murder, traveling far from her staid life to rescue her niece and nephew, now orphans. She arrives to find the circumstances of her brother's life deplorable and her long held beliefs of family and tradition, shaken. Accustomed to the sophistication of Philadelphia, Olive arrives in Spencer, Ohio, a rough and tumble world she is not familiar with, facing two traumatized children. Her niece and nephew, Mary and John, have been living with a neighboring farmer, widower Jacob Butler, the father of three young children of his own and a man still in pain from the recent loss of his wife. Real danger threatens Olive and Mary and John while Jacob and his own brood battle the day-to-day struggles for survival. Will Olive and Jacob find the strength to fight their battles alone or together? Will love conquer the bitterness of loss and broken dreams?

With three months remaining of her marriage of convenience, Savannah is ready to say goodbye to her spoiled rich boy of a husband. He's annoying and argumentative and used to always getting his way. Sure, he's hot. And maybe occasionally a little bit sweet. But she doesn't want to stay married to him. Not at all. He needed a wife for a year so he could inherit his grandmother's fortune, and she needed to pay off her family's debts. That's all their marriage has ever been about. So she really needs to stop falling into bed with him.

Oath of Office (a Luke Stone Thriller—Book #2)

True Harmony

Processing, Microstructure, Properties and Applications

Hot SEAL, Independence Day

A Moment Like You

Metal Matrix Synthetic Foams

KINGS OF ITALY DUET, PART 1 FAUSTO I am the darkness, the man whose illicit empire stretches around the globe. Not many have the courage for what needs to be done to maintain power . . . but I do. And I always get what I want. Including my son's fiancée. She's mine now, and I'll use Francesca any way I see fit. She's the perfect match to my twisted desires, and I'll keep her close, ready and waiting at my disposal. Even if she fights me at every turn. FRANCESCA I was stolen away and held prisoner in Italy, a bride for a mafia king's only heir. Except I'm no innocent, and it's the king himself—the man called il Diavolo—who appeals to me in sinful ways I never dreamed. Fausto's wickedness draws me in, his power like a drug. And when the devil decides he wants me, I'm helpless to resist him—even if it means giving myself to him, body and soul. He may think he can control me, but this king is about to find out who's really the boss. ***** MAFIA MISTRESS is a full-length mafia romance written by a USA Today Bestselling author. It's the first book in the Italian Kings duet, not a standalone.

One of the best thrillers I have read this year. The plot is intelligent and will keep you hooked from the beginning. The author did a superb job creating a set of characters who are fully developed and very much enjoyable. I can hardly wait for the sequel. " --Books and Movie Reviews, Roberto Mattos (re Any Means Necessary) OATH OF OFFICE is book #2 in the bestselling Luke Stone series, which begins with ANY MEANS NECESSARY (book #1), a free download! A biological agent is stolen from a biocontainment lab. Weaponized, it could kill millions, and a desperate national hunt ensues to catch the terrorists before it is too late. Luke Stone, head of an elite FBI department, with his own family still in jeopardy, has vowed to walk away—but when the new President, barely sworn in, calls him, he can't turn his back on her. Shocking devastation follows, winding its way all the way to the President, who finds her own family in jeopardy. Her strength tested, as she steps into her new role, she surprises even her closest advisors. Rival presidential staff want Luke out of the picture, and with his team in danger, and left to his own resources, it becomes personal. But Luke Stone never gives up until he, or the terrorists, are dead. Luke realizes quickly that the terrorist' s final target is even more high value—and more terrifying—than even he could imagine. Yet with only a few days before doomsday, it ' s unlikely that even he can stop what ' s already in motion. A political thriller with non-stop action, dramatic international settings, unexpected twists and heart-pounding suspense, OATH OF OFFICE is book #2 in the Luke Stone series, an explosive new series that will have you turning pages late into the night. Book #3 in the Luke Stone series is, also now available!

Forbidden. Commanding. Mysterious. Beau Rochester has an entire house full of secrets. And those secrets are putting Jane Mendoza in danger. She fell in love with the one man she can't have. She should leave Maine to protect her heart, but the thread refuses to be severed. The brooding Mr. Rochester and his grieving niece are more than her job. They're her new family. She races against time to find answers and protect the people she loves. The cliffside grows dark with the misdeeds of the past. Her heart and her sanity fight a battle, but they are both at risk. Will Mr. Rochester learn to trust Jane? And will that trust destroy her?

For fans of STORM AND FURY and MORTAL INSTRUMENTS: It's been over ten years since fifteen-year-old Zoey Taylor wandered away from her family home in the middle of the night. Or so she's been told, repeatedly, by her mother—but the only thing Zoey knows for sure is that when her older brother, Corinth, found her in the woods, safe and unharmed, she returned with a crippling fear of the dark and no other memories from those lost days—except strange flashes of super strength and red-flaming hair. Since that time, she's become a star pupil and is on track to graduate early...if that's a big if her overprotective family doesn't get in the way of her dreams first. But when one of the wealthiest, enigmatic philanthropists on the planet—Gabriel Stanton—shows up on her doorstep on Thanksgiving Day, and reveals the truth about what really happened to her all those years ago, it completely shatters her perception of the world. And the story isn't anything like what she's been told. The Ascended Guardians series is a supernatural thriller-die that never lets up.

Complete guide for materials, engineering, modeling and processing of novel syntactic material Lightweight metal-type foams for aeronautical, recreational and electronic applications Focuses on a new type of material, the book investigates the elements, synthesis and practical applications of metal matrix syntactic foams, which share properties of foams and metal matrix composites. The text reviews how syntactic foams are synthesized from different types of hollow particles and metal matrices. Part one explains processing techniques such as solidification and powder metallurgy and discusses foams made from a variety of matrix metals. Part two compares different syntactic foams based on density and strain rate. Original experimental data and modeling information are provided that show how metal matrix syntactic foams can be used for lighter weight components in vehicles, as well as for sensors and biomaterials.

I Used to Have a Plan

The Trouble with True Love

Bloodtree River

A Spring Affair

The Greek's Hidden Vows

A Deal with the Devil

Nothing can stop her...from saving two lives. When she arrives at a murder scene, Deputy Della Howell is not pleased to find her recent ex already on the job. She'll work the case with Sheriff Barrett Logan but will keep the secret she's certain Barrett isn't ready for - she's pregnant with his child. But as the duelling cops investigate, familiar sparks reignite between them...just as they fall prey to a very tenacious killer.

“When you think that life cannot get better, Blake Pierce comes up with another masterpiece of thriller and mystery! This book is full of twists, and the end brings a surprising revelation. Strongly recommended for the permanent library of any reader who enjoys a very well-written thriller.” --Books and Movie Reviews (re Almost Gone) DEATH IN FLORENCE is book #2 in a charming new cozy mystery series by USA Today bestselling author Blake Pierce, whose #1 bestseller Once Gone has received 1,500 five-star reviews. The series (A YEAR IN EUROPE) begins with book #1 (A MURDER IN PARIS). Diana Hope, 55, is still adjusting to her recent separation when she discovers her ex-husband has just proposed to a woman 30 years younger. Secretly hoping they would reunite, Diana is devastated. She realizes the time has come to reimagine life with a new definition of love. Devoting the last 39 years of her life to being a dutiful wife and mother and to climbing the corporate ladder, Diana has been relentlessly driven, and has not taken a moment to do anything for herself. Now, the time has come. Diana never forgot her first boyfriend, who begged her to join him for a year in Europe after college. She had wanted to go so badly, but it had seemed like a wild, romantic idea, and a gap year, she'd thought, would hinder her resume and career. But now, with her daughters grown, her husband gone, and her career no longer fulfilling, Diana realizes it's time for herself—and to take that romantic year in Europe she'd always dreamed of. Diana prepares to embark on the year of her life, finally turning to her bucket list, hoping to tour the most beautiful sights and sample the most scrumptious cuisines—and maybe, even, to fall in love again. But a year in Europe may have different plans in store for her. Can A-type Diana learn to go with the flow, to be spontaneous, to let down her guard and to learn to truly enjoy life again? In DEATH IN FLORENCE (Book #2), Diana arrives in Florence, ready to shake off the events of Paris and fulfill her lifelong dream of being proposed to on the romantic Ponte Vecchio bridge. But Diana can never possibly anticipate what she is about to find on that bridge, and how it may just turn her romantic dream into a ridiculous nightmare! A YEAR IN EUROPE is a charming and laugh-out-loud cozy mystery series, packed with food and travel, with mysteries that will leave you on the edge of your seat, and with experiences that will leave you with a sense of wonder. As Diana embarks on her quixotic quest for love and meaning, you will find yourself falling in love and rooting for her. You will be in shock at the twists and turns her journey takes as she somehow finds herself at the center of a mystery, and must play amateur sleuth to solve it. Fans of books like Eat, Pray, Love and Under the Tuscan Sun have finally found the cozy mystery series they've been hoping for! Book #3 (VENGEANCE IN VIENNA) in the series is now also available!

I hate my boss. He's the devil in disguise—but I just can't seem to stay away. When my employer Henry Aldridge is set to claim a large inheritance from his deceased father, he drags me along with him—because he needs his assistant. I have no choice but to move across the country with Satan's bastard and stay with him for over a year in order to pay for my mother's debts. Henry drags me to a small town where everyone knows your business and to a family that's more broken than close. The Aldridge brothers are handsome, arrogant, and sinful. They're also too much to handle. Henry's dad lost his mind before he died, and the apple doesn't fall far from the tree. I don't know how I'll survive for eighteen months with this man. Except you should never judge a book by its cover. And Henry Aldridge has more hiding beneath the surface than I ever thought possible...The Baker's Creek Billionaire Brothers series is a romantic comedy saga packed with the perfect mix of angst, tears, and laughs. If you like strong heroines & alpha males, steamy romances and witty love stories, this series is for you!

An Enemies to Lovers Romance I know her darkest secret and am just ruthless enough to use it against her. Whether she likes it or not, I'm the only one who can help her, but I do nothing for free. My price is her complete surrender. She can hate me all she wants, as long as she pays with her body. And if she tries to run? That will just cost her more. Dark, sexy and hot! Three words to sum up this book. If you love alpha males definitely read this one! Spoiler: Read it before it's too late! Previously published as Fight Me.

The director of my clinic is retiring and the job is up for grabs. I'd be lying if I said I didn't want the job for myself, but I'd be happy if any of my colleagues got the promotion. But none of them get it. Neither do I. It's an outside hire. Atlas Beaumont. Super genius, but I think he's a super prick. Worst part of all? My father is the one who wrote his letter of recommendation, the one that impressed my boss so much that he hired him on the spot.

Black Bounds

Romancing Olive

Electric Bass

A Guide for Systemic Change in Multinational Organizations

Culturas de Espana

From the Marquis de Sade to Cyborgs

From passion to pregnancy in just one night! But claiming his unsuspected twins will take this billionaire much longer in USA TODAY bestselling author Natalie Anderson's sizzling secret baby romance. Claiming his one-night heirs... Will take a nine-month negotiation! Mistaken for a security guard by an alluring waitress, CEO Leo Castle revels in their stolen moments together. When they're alone he's responsible for just one thing: her unadulterated pleasure! Only later, when their paths collide in the boardroom, does Leo discover she's reluctant socialite Rosanna Gold. And carrying his twins! Sheltered Rosanna refuses Leo's demand that they marry. She won't wed a man who sees her as an obligation. But his strategy to prove otherwise is one of seduction—and Rosanna knows intimately how powerful that can be... From Harlequin Presents: Escape to exotic locations where passion knows no bounds. Read all the Rebels, Brothers, Billionaires books: Book 1: Stranded for One Scandalous Week Book 2: Nine Months to Claim Her

I don't belong with her. Born into darkness, life made me a cynic incapable of love. But then Elle walked in. Innocent, optimistic, kind. She's the opposite of what I deserve. I brought her, but she stole my heart. Now my business is going up in flames. I have one chance to make it right. That's what it happens...something I can never take back. I don't cheat on her. There's no one else. It's worse than that. Much worse. Can we survive this? Praise for Charlotte Byrd "This series thrilled me from the first page and had me completely engrossed. The pacing and plot was excellent. It had the perfect amount of twists and turns, luring me into the fantasy of this amazing book. The story was well-crafted, starting off with characters I fell in love with. Instantaneously bonded with the heroine and of course Mr. Black. YUM. It's sexy, it's sassy, it's steamy. It's everything. I loved every second of it and was so thrilled to have had such a treat." - Khardine Gray, bestselling romance author "Her words make me ache and yearn for more." - Dancer in the Dark "The story is dark and enticing, taking me deeper into a world from which I never want to emerge." - Lover of Alpha "Addictive and damaged, it leaves long shadows and a taste for more." - Book Addict "Not for illegitimate Sheikh Nazir Al Rasul, whose desert fortress is less intimidating than his barricaded heart. Until surrogate Ivy appears on his doorstep...and he finds out that she's pregnant with his heir!"

Accent on Achievement is a revolutionary, best-selling band method that will excite and stimulate your students through full-color pages and the most complete collection of classics and world music in any band method. The comprehensive review cycle in books 1 & 2 will ensure that students remember what they learn and progress quickly. Also included are rhythm and rest exercises, chorales, scale exercises, and 11 full band arrangements among the first two books. Book 3 includes progressive technical, rhythmic studies and chorales in all 12 major and minor keys. Also included are lip slur exercises for increasing brass instrument range and flexibility. Accent on Achievement meets and exceeds the USA National Standards for music education, grades five through eight. This title is available in SmartMusic.

In The Perversion of Normality, with full and reliable documentation, Kerry Bolton examines the anti-life character of the 'progressive' era. While arising from an historical process, certain movements and ideologies have been deliberately constructed to take advantage of the West's social decay to create a brave new world. Some people flourish amidst decay, and among those are a global oligarchy and the dysfunctional types the former promotes in the name of 'human rights', 'social justice', and 'equality'. The main obstacles to their 'new world order' are what they call the 'primary ties': the traditional family bond, faith, homeland, culture and ethnicity. In order to eliminate these, there is a well-financed assault, using feminism, identity politics, transgenderism, population control, sexology, 'human relations training', ad infinitum. Of particular service have been the social sciences, including what is called 'Cultural Marxism'. Turning normality on its head, what was until recently regarded as aberrant is now the 'new normal'. The final aim is to create a one-world state populated by 'transhuman', 'postgender' cybernetic drones in a scenario reminiscent of the most bizarre science-fiction film.

Flash no Kami: Rebuilding Civilization Starts With a Village Volume 4

Death in Florence (A Year in Europe—Book 2)

A Practical Guide to Reconnecting With Your Divine Blueprint

Nine Months to Claim Her

A Wedding Arrangement

Her Child to Protect

Navy SEAL who wants nothing to do with commitment, is forced to protect his neighbor and her unborn baby when her past comes calling. Jack "Mars" Marsten lives in an apartment he never made a home. He made the mistake of marrying right out of boot camp to his high school sweetheart. When his wife left him during BUDS training, he vowed never to marry again. No entanglements. Period. Deirdre Anne Tyler is running from her ex-boyfriend who beat her when he found out she was pregnant. She changed her name to Anne Smith and is hiding in an apartment next door to a cranky Navy SEAL who barely says hello. Which is just as well. The fewer people who know her and where she is, the less chance of her ex finding her. Until he does... When trouble comes calling, Anne hides in her neighbor's apartment. Jack wants nothing to do with the woman but can't send her back to deal with her problem on her own. Stuck with the woman, he's now responsible for keeping her alive until her baby is born.

How hard could that be? Harder than he originally thought when he finds himself falling for the pretty mother-to-be. No-commitment Jack sinks deeper into his own kind of trouble where Anne is concerned. No-commitment Jack sinks deeper into his own kind of trouble where Anne is concerned.

This iPad interactive book is an indispensable tool for pilots seeking the Airbus A320 type rating. This study guide offers an in-depth systems knowledge with pictures, videos and schematics not found in other publications. It is packed with detailed and useful information to prepare any candidate for command and responsibility of the A320 equipped with IAE or CFM engines.

A man can only have one great love, and mine was the sea. Until I pulled a half-drowned heiress out of the water. Until I kept her as mine. Until I hurt her to prove I didn't love her. Now we're surrounded. Dangerous pirates want to use her for their own purposes. I won't give her up that easy. I have a lifetime of treasure to protect. But with the ship going down, there's only one thing I want to save. Her. A Deal with the Devil is book two in the Devil trilogy by USA Today bestselling author Amelia Wilde. The Devil and the Deep Blue Sea must be read first.

From USA Today best-selling author, Willow Winters, comes a tempting tale of fated love, lust-filled secrets and the beginnings of an epic war. His chiseled jaw and silver gaze haunts both my nightmares and my dreams, though I've only ever gotten a glimpse of either. There's a treaty between us and them; mere mortals and the ones who terrify but keep us safe. The contract demands that every year there's an offering and this year I'll walk across that stage presenting myself. We have no idea what to expect if they choose someone, since they haven't done so in generations. The only thing we know is that the ones they take belong to them forevermore. If chosen, you don't come back, or so the story of the treaty goes. Gather and present yourself. This is the offering... and I ... belong to him.

After spending two years studying in Itutsu city to bring back the life of convenience and abundance from the legends of the ancient civilization, Ash graduates from the military academy. He is now assigned to the newly established Territory Reform Promotion Office, where he works hard to improve this world's living standards. When it is brought to Ash's attention that Ajoie, the hometown of his co-worker Renge's childhood friend, is on the verge of extinction, he decides to embark on a rescue mission.

The inspection task force led by Ash and Maika encounters barren fields and skinny villagers. It appears that they have no choice but to break the taboo and use animal manure as compost. To make matters worse, there is news of another threat to the village: the demons known as treats! Can Ash find a way to save the village? This is the fourth chapter of the story about a young boy who sets out to revolutionize the world in order to rebuild civilization and create his ideal life!

But Life Had Other Ideas

The Effing List

Ruthless Surrender

Becoming Ageless

Dear Lady Truelove

DNA of the Spirit, Volume 1

Born for the soul—Alessandra Olanow offers advice, inspiration, and encouragement for anyone who needs a shoulder to lean on during a difficult time. "I Know This Too Shall Pass. (But It Would Be Helpful to Know When)." After a series of events left her a divorced single mother questioning herself, her relationships, and basically, everything she thought was true about her "picture-perfect" life, Alessandra Olanow began drawing and posting illustrations on Instagram that reflected her feelings and struggles to right her life. She chronicled her journey of healing, expressing the shock, delusion, denial, self-pity, and self-doubt she experienced and the self-empathy and forgiveness that ultimately helped her regain a sense of self—but stronger, more resilient, and more hopeful than before. Her charming illustrations are keen, memorable observations—struck a chord. Within a year, her audience grew dramatically, from 9,500 to 157,000 followers, including celebrities Katie Couric, Jennifer Garner, Elise Loehnen (chief content officer at Goop), the poet Joao Doederlein, and Joanna Goddard (founder of A Cup of Jo). I Used to Have a Plan brings Olanow's soothing sensibility to a wider audience, featuring new drawings and ideas that touch upon the universal experiences of unexpected change and loss. Divided into five parts—"I Didn't See That Coming," "It's OK That You're Not OK," "Where'd I Go," "The Only Way Out Is Through," and "I Like It Here, Can I Stay a While?"—the book beautifully encapsulates the experience of encountering difficulty, processing it and healing from it, and becoming stronger and with a better sense of self. Full of advice, commiseration, empathy, and wit that is comforting, helpful, direct, and remarkable in its truth, I Used to Have a Plan helps everyone through the painful yet ultimately uplifting process of healing. I Used to Have a Plan includes 75-100 illustrations.

From the author of the bestselling Hunters Ridge series comes this stand-alone twisty rural suspense, this time set against the dark backdrop of Tasmanian mountains. The highly anticipated new thriller from the author of the Hunters Ridge trilogy... Indiana O'Meara is no stranger to the forces of evil. Her own past is full of violence. Now a policewoman, Indy is always fighting to redeem herself and defeat the dark. So when girls begin to go missing at a remote cattle station in Tasmania, she is quick to agree to go undercover to investigate chief suspect Logan Atherton, the owner of Calico Mountain Lodge, even though last time she went undercover it came to a bloody end. But her early encounter with Logan reveals a man full of contradictions. His deep empathy for horses and those he cares for is obvious but he is also taciturn to the point of rudeness, and there is a strange atmosphere at the lodge. It doesn't add up. As Indy begins to dig deeper into the secrets at the lodge, she finds herself embroiled in a murderous web more complex and terrifying than she could ever have imagined...one that is linked to her own past.

Four secrets to looking and feeling younger than ever. Becoming Ageless presents a three-month, detailed diet and exercise plan to create a leaner, more muscular and happier you. Developed by business mogul and fitness buff Strauss Zelnick—founder of the private equity firm Zelnick Media Capital and president and CEO of Take-Two Interactive, the company behind blockbuster video games such as Grand Theft Auto and NBA2K-- the strategies contained in Becoming Ageless are the same tactics that allowed Zelnick to evolve from a skinny, out-of-shape business executive (a workaholic wunderkind who headed the film studio 20th Century Fox in his early 30s) to one of the world's fittest and most physically active executives who reached his best-ever shape in his late 50s! "If you believe my fitness buddies," Zelnick writes, "I have a body that's aging in reverse...And Becoming Ageless is filled with the amazing tips and unique principles you'd find if you trained with me."

Taking a student-centered approach to learning, CULTURAS DE ESPAÑA, 2nd Edition truly engages students with its wealth of authentic texts and visual materials while encouraging them to think critically about the cultures of Spain. Developed for Spanish students at the fifth-semester level or higher, this insightful reader makes an excellent main text in a civilization, culture, or reading course. A departure from traditional texts, which present Spanish civilization as a neutral recounting of historical facts, events, and data, CULTURAS DE ESPAÑA, 2nd Edition emphasizes that history, culture, and civilization are concepts under constant construction. An intriguing conceptual focus brings to life the history and everyday experiences that shape national identity. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

Don't lose touch with your family, especially in my encounters with those of the opposite sex. . . For Clara Dewerill, standing in for the real Lady Truelove means dispensing advice on problems she herself has never managed to overcome. There's nothing for it but to retreat to a tearoom and hope inspiration strikes between scones. It doesn't—until Clara overhears a rake waxing eloquent on the art of "honorable" jilting. The cad may look like an Adonis, but he's about to find himself on the wrong side of Lady Truelove. Rex Galbraith is an heir with no plans to produce a spare. He flirts with the minimum number of eligible young ladies to humor his matchmaking aunt, but Clara is the first to ever catch his roving eye. When he realizes that Clara—as Lady Truelove—has used his advice as newspaper fodder, he's infuriated. But when he's forced into a secret alliance with her, he realizes he's got a much bigger problem—because Clara is

upending everything Rex thought he knew about women—and about himself. . . .

The Daddy and The Dem

The Stud Next Door

Leading Global Diversity, Equity, and Inclusion

Mafia Mistress

Integrated Computational Materials Engineering (ICME)

MM ménage romance from USA Today bestselling author Julia Sykes Two darkly domineering alpha males. They say I don't have to choose. They both want me. Together. The three of us. I was meant to be theirs: Joseph, my sweet first love, and Marco, his sternly intimidating best friend. I know they're dangerous men, but being with them doesn't feel wrong. When they hold me in their arms, I feel safe, cherished. I'm still their captive, but I'm no longer certain if I want to be free of them. They swear they only kidnapped me for my own protection, and after a terrifying attack by one of their enemies, I'm starting to believe them. If I give myself to them, can my alluring criminal captors protect me? Or is their world too dangerous for even their strong arms to shield me from harm? Keywords: MM ménage, Daddy romance, mafia romance, kidnapping, romantic suspense, new adult

The etheric strands of your DNA are the information library of your soul. They contain the complete history of you, lifetime after lifetime; a record of the attitudes, karma, and emotional predispositions you brought into this lifetime; and a blueprint, or lesson plan, for your self-improvement. Your DNA is also a record of your existence from the moment of your creation as a starbeing to your present incarnation. This information is written in every cell of your body. This is a book about practices you can do and energetic connections you can make to raise your consciousness and activate additional strands of your DNA.

These practices can give you further spiritual empowerment, heightened awareness, and deeper connections to the Creator and beings who work from the inner planes to support humanity. CHAPTERS INCLUDE: Mudras for Activating the Twelve Layers of DNAThe History of Human DNAThe Awakening of Crystalline ConsciousnessWorking with Energy to Raise DNA LevelsAuspicious Times for Awakening ConsciousnessHow Ascended Masters Can Assist Your AscensionAngelic Support for DNA ActivationYour Internal Compass: Nature's Body Intelligence

Alex "Hawk" James has a sordid and violent past; one that, in part, leaves him the single father of a little girl. His only solace is the world he's made within the Dogs of Fire Motorcycle Club. Payton Williams has everything under control. Her neat little world is as she has made it and she's happy with the life she's leading. But when a chance encounter with a gorgeous biker upends her tidy plans, she finds herself confronting things she'd been happy to gloss over... until now. Will Hawk and Payton's different worlds collide in chaos, or will they come together and heal the wounds of the past? Will a threat from someone out of Hawk's past destroy the trust he and Payton are building?

The billionaire, the matchmaker and their off-limits attraction... USA TODAY bestselling author Melanie Milburne brings us a marriage of convenience romance, inspired by Jane Austen's classic Emma. What if the woman he wants... Is the one finding his bride? When Matteo Vitale strides into matchmaker Emmaline Woodcroft's office, he has an unusual request. He must marry and father an heir if he's to inherit his family estate. After his first marriage ended tragically, what he needs is a wife who isn't looking for love! To understand her enigmatic client, Emmie accepts an invitation to his Italian villa. As she gets closer to the real Matteo, for once she gives in to desire. The trouble is, Emmie knows she can't be the bride Matteo's looking for... From Harlequin Presents: Escape to exotic locations where passion knows no bounds.

If you haven't read this series, you're missing out. Sinclair writes the best Doms. Period. ~ Under the Covers Book Blog Let's live up our marriage. It'll be fun. Then her husband brought two slaves into the house. That was the end of that. Divorce achieved, Valerie is working on her goals. Friends: has a new one. Fitness: little muscles! Finances: in the black. Friskiness? Total. Effing. Fail. So she attends the notorious Shadowlands club's open house. There, a sadistic Dom—a fellow professor—teaches her that she loves pain with her pleasure. He wants to show her more. Despite the razor edges of his hard face and the authority in his every word, he's careful and caring. He listens, and how tempting is that? But she knows better. Her heart is off-limits. Retired Special Forces colonel. Ghost has been a widower for long enough. Although he's ready to love again, the generous, caring woman he desires has scars from her past. However, he has hard-won skills, enough to show Valerie there can be a new F on her list—fulfillment. Life looks good. Until his past surfaces, shattering his new life and the love he'd hoped to win. --- I love that I can dive into a Masters of The Shadowlands book and get lost and come out feeling

warm, safe, and floaty. Just like being in "sub space". ~ Marie's Tempting Reads

The Billion-Dollar Bride Hunt

Accent On Achievement

Road to Redemption

The Four Secrets To Looking and Feeling Younger Than Ever

An Unexpected Affair

Strict Confidence

Integrated Computational Materials Engineering (ICME)Advancing Computational and Experimental MethodsSpringer Nature

Wounded Kiss

Shield & Shade

Airbus A320: An Advanced Systems Guide