

Heat Exchanger Design Handbook Second Edition Mechanical Engineering

Equipping practicing engineers and students with the tools to independently assess and understand complex material on the topic, this text is an ideal precursor to advanced heat transfer courses. Intermediate Heat Transfer discusses numerical analysis in conduction and convection, temperature-dependent thermal conductivity, conduction through a sla

Heat exchangers with minichannel and microchannel flow passages are becoming increasingly popular due to their ability to remove large heat fluxes under single-phase and two-phase applications. Heat Transfer and Fluid Flow in Minichannels and Microchannels methodically covers gas, liquid, and electrokinetic flows, as well as flow boiling and condensation, in minichannels and microchannel applications. Examining biomedical applications as well, the book is an ideal reference for anyone involved in the design processes of microchannel flow passages in a heat exchanger. Each chapter is accompanied by a real-life case study New edition of the first book that solely deals with heat flow in minichannels and microchannels.Presents findings that are directly useful to designers; researchers can use the information in developing new models or identifying research needs

Geometric Dimensioning and Tolerancing: Workbook and Answerbook offers a host of effective examples that utilize the concepts discussed in the reference/text—covering all facets of geometric dimensioning and tolerancing, measurement, inspection, and gauging applicable in any on-the-job situation. The Workbook and Answerbook is a companion to Geometric Dimensioning and Tolerancing: Applications for use in Design, Manufacturing, and Inspection (ISBN: 0-8247-9309-9) and follows the reference text chapter by chapter.

Process Heat Transfer is a reference on the design and implementation of industrial heat exchangers. It provides the background needed to understand and master the commercial software packages used by professional engineers in the design and analysis of heat exchangers. This book focuses on types of heat exchangers most widely used by industry: shell-and-tube exchangers (including condensers, reboilers and vaporizers), air-cooled heat exchangers and double-pipe (hairpin) exchangers. It provides a substantial introduction to the design of heat exchanger networks using pinch technology, the most efficient strategy used to achieve optimal recovery of heat in industrial processes. Utilizes leading commercial software. Get expert HTRI Xchanger Suite guides, tips and tricks previously available via high cost professional training sessions. Details the development of initial configuration for a heat exchanger and how to systematically modify it to obtain an efficient final design. Abundant case studies and rules of thumb, along with copious software examples, provide a complete library of reference designs and heuristics for readers to base their own designs on.

Workbook and Answerbook

Heat Exchanger Design Handbook 2008: Physical properties

Advances in Transport Phenomena Classification chapter now includes coverage of scrapped surface-, graphite-, coil wound-, microscale-, and printed circuit heat exchangers Thorough revision of fabrication of shell and tube heat exchangers, heat transfer augmentation methods, fouling control concepts and inclusion of recent advances in PHEs New topics like EMBaffle®, Helixchanger®, and Twisttube® heat exchanger, feedwater heater, steam surface condenser, rotary regenerators for HVAC applications, CAB brazing and cupro-braze radiators Without proper heat exchanger design, efficiency of cooling/heating system of plants and machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers comprehensive coverage of single-phase heat exchangers—selection, thermal design, mechanical design, corrosion and fouling. FIV, material selection and their fabrication issues, fabrication of heat exchangers, operation, and maintenance of heat exchangers—all in one volume.

Heat Sinks, Thermoelectrics, Heat Pipes, Compact Heat Exchangers, and Solar Cells

And Pressure Vessel Components

Completely revised and updated to reflect current advances in heat exchanger technology. Heat Exchanger Design Handbook, Second Edition includes enhanced figures and thermal effectiveness charts, tables, new chapter, and additional topics—all while keeping the qualities that made the first edition a centerpiece of information for practicing engineers, research, engineers, academicians, designers, and manufacturers involved in heat exchange between two or more fluids. See What's New in the Second Edition: Updated information on pressure vessel codes, manufacturer's association standards A new chapter on heat exchanger installation, operation, and maintenance practices Classification chapter now includes coverage of scrapped surface-, graphite-, coil wound-, microscale-, and printed circuit heat exchangers Thorough revision of fabrication of shell and tube heat exchangers, heat transfer augmentation methods, fouling control concepts and inclusion of recent advances in PHEs New topics like EMBaffle®, Helixchanger®, and Twisttube® heat exchanger, feedwater heater, steam surface condenser, rotary regenerators for HVAC applications, CAB brazing and cupro-braze radiators Without proper heat exchanger design, efficiency of cooling/heating system of plants and machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers comprehensive coverage of single-phase heat exchangers—selection, thermal design, mechanical design, corrosion and fouling. FIV, material selection and their fabrication issues, fabrication of heat exchangers, operation, and maintenance of heat exchangers—all in one volume.

Comprehensive and unique source integrates the material usually distributed among a half a dozen sources. * Presents a unified approach to modeling of new designs and develops the skills for complex engineering analysis. * Provides industrial insight to the applications of the basic theory developed.

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This work introduces a wide variety of practical approaches to the synthesis and optimization of shapes for mechanical elements and structures. The simplest methods for achieving the best results without mathematical complexity - especially computer solutions - are emphasized. The authors present detailed case studies of structures subjected to different types of static and dynamic loading, including load-bearing structures with arbitrary support conditions, rotating disks, layered structures, pressure vessels, elastic bodies and structural elements subjected to impulsive loading.

Principles, Applications and Rules of Thumb

Kern's Process Heat Transfer

A Practical Guide for Planning, Selecting and Designing of Shell and Tube Exchangers

Heat Exchanger Design Handbook, Second Edition

Thermal Design

For more than 50 years, the Springer VDI Heat Atlas has been an indispensable working means for engineers dealing with questions of heat transfer. Featuring 50% more content, this new edition covers most fields of heat transfer in industrial and engineering applications. It presents the interrelationships between basic scientific methods, experimental techniques, model-based analysis and their transfer to technical applications.

The aim of the two-set series is to present a very detailed and up-to-date reference for researchers and practicing engineers in the fields of mechanical, refrigeration, chemical, nuclear and electronics engineering on the important topic of two-phase heat transfer and two-phase flow. The scope of the first set of 4 volumes presents the fundamentals of the two-phase flows and heat transfer mechanisms, and describes in detail the most important prediction methods, while the scope of the second set of 4 volumes presents numerous special topics and numerous applications, also including numerical simulation methods. Practicing engineers will find extensive coverage to applications involving multi-microchannel evaporator cold plates for electronics cooling, boiling on enhanced tubes and tube bundles, flow pattern based methods for predicting boiling and condensation inside horizontal tubes, pressure drop methods for singularities (U-bends and contractions), boiling in multiport tubes, and boiling and condensation in plate heat exchangers. All of these chapters include the latest methods for predicting not only local heat transfer coefficients but also pressure drops. Professors and students will find this 'Encyclopedia of Two-Phase Heat Transfer and Flow' particularly exciting, as it contains authored books and thorough state-of-the-art reviews on many basic and special topics, such as numerical modeling of two-phase heat transfer and adiabatic bubbly and slug flows, the unified annular flow boiling model, flow pattern maps, condensation and boiling theories, new emerging topics, etc.

This festschrift in honor of Professor Budugur Lakshminarayana's 60th birthday-based on the proceedings of a symposium on Turbomachinery Fluid Dynamics and Heat Transfer held recently at The Pennsylvania State University, University Park provides authoritative and conclusive research results as well as new insights into complex flow features found in the turbomachinery used for propulsion, power, and industrial applications. Explaining in detail compressors, heat transfer fields in turbines, computational fluid dynamics, and unsteady flows, Turbomachinery Fluid Dynamics and Heat Transfer covers: Mixing mechanisms, annulus wall boundary layers, and the flow field in transonic turbocompressors The numerical implementation of turbulence models in a computer code Secondary flows, film cooling, and thermal turbulence modeling The visualization method of modeling using liquid crystals Innovative techniques in the computational modeling of compressor and turbine flows measurement in unsteady flows as well as axial flows and compressor noise generation And much more Generously illustrated and containing key bibliographic citations, Turbomachinery Fluid Dynamics and Heat Transfer is an indispensable resource for mechanical, design, aerospace, marine, manufacturing, materials, industrial, and reliability engineers; and upper-level undergraduate and graduate students in these disciplines.

The proposed is written as a senior undergraduate or the first-year graduate textbook,covering modern thermal devices such as heat sinks, thermoelectric generators and coolers, heat pipes, and heat exchangers as design components in larger systems. These devices are becoming increasingly important and fundamental in thermal design across such diverse areas as microelectronic cooling, green or thermal energy conversion, and thermal control and management in space, etc. However, there is no textbook available covering this range of topics. The proposed book may be used as a capstone design course after the fundamental courses such as thermodynamics, fluid mechanics, and heat transfer. The underlying concepts in this book cover the, 1) understanding of the physical mechanisms of the thermal devices with the essential formulas and detailed derivations, and 2) designing the thermal devices in conjunction with mathematical modeling, graphical optimization, and occasionally computational-fluid-dynamic (CFD) simulation. Important design examples are developed using the commercial software, MathCAD, which allows the students to easily reach the graphical solutions even with highly detailed processes. In other words, the design concept is embodied through the example problems. The graphical presentation generally provides designers or students with the rich and flexible solutions toward achieving the optimal design. A solutions manual will be provided.

Heat Transfer and Fluid Flow in Minichannels and Microchannels

Thermal-Hydraulic Fundamentals and Design

Handbook for Transversely Finned Tube Heat Exchanger Design

Heat Exchanger Design Handbook

VDI Heat Atlas

Researchers, practitioners, instructors, and students all welcomed the first edition of Heat Exchangers: Selection, Rating, and Thermal Design for gathering into one place the essence of the information they need-information formerly scattered throughout the literature. While retaining the basic objectives and popular features of the bestselling fi

Building on the success of its predecessor, Handbook of Turbomachinery, Second Edition presents new material on advances in fluid mechanics of turbomachinery, high-speed, rotating, and transient experiments, cooling challenges for constantly increasing gas temperatures, advanced experimental heat transfer and cooling effectiveness techniques, and propagation of wake and pressure disturbances. Completely revised and updated, it offers updated chapters on compressor design chapters on topics such as aerodynamic instability, flutter prediction, blade modeling in steam turbines, multidisciplinary design optimization.

Heat Exchanger Design Guide: A Practical Guide for Planning, Selecting and Designing of Shell and Tube Exchangers takes users on a step-by-step guide to the design of heat exchangers in daily practice, showing how to determine the effective driving temperature difference for heat transfer. Users will learn how to calculate heat transfer coefficients for convective heat transfer, condensing, and evaporating using simple equations. Dew and bubble points and lines are covered, with designs to help engineers solve typical problems they might encounter in their day-to-day work, and will also serve as a useful reference for students learning about the field. The book is extensively illustrated with figures in support of the text and includes calculation examples to ensure users are fully equipped to select, design, and operate heat exchangers. Covers design method and practical correlations needed to design practical heat exchangers for process application ICDI

boiling and condensation heat transfer Explores heat transfer coefficients and temperature differences Designed to help engineers solve typical problems they might encounter in their day-to-day work, but also ideal as a useful reference for students learning about the field

Design and Operation of heat Exchangers and Their Networks presents a comprehensive and detailed analysis on the thermal design methods for the most common types of heat exchangers, with a focus on their networks, simulation procedures for their operations, and measurement of their thermal performances. The book addresses the fundamental theories and principles of heat transfer performance of heat exchangers and their applications and then applies them to the use of methods for condensers and evaporators, dispersion models for heat exchangers, experimental methods for the evaluation of heat exchanger performance, and thermal calculation algorithms for multi-stream heat exchangers and heat exchanger networks. Includes MATLAB codes to illustrate how the technologies and methods discussed can be easily applied and developed. Analyses a range of different models, applications, and case studies in order to reveal more advanced solutions

fundamental theories and principles of the heat transfer performance of heat exchangers and their applications for complex flow arrangement.

Turbomachinery Fluid Dynamics and Heat Transfer

Compact Heat Exchangers

Handbook of Thermoplastic Piping System Design

Industrial Heating

Handbook of Pneumatic Conveying Engineering

Plate-and-frame heat exchangers (PHEs) are used in many different processes at a broad range of temperatures and with a variety of substances. Research into PHEs has increased considerably in recent years and this is a compilation of knowledge on the subject. Containing invited contributions from prominent and active investigators in the area, it should enable graduate students, researchers, and research and development engineers in industry to achieve a better understanding of transport processes. Some guidelines for design and development are also included.

This book presents contributions from renowned experts addressing research and development related to the two important areas of heat exchangers, which are advanced features and applications. This book is intended to be a useful source of information for researchers, postgraduate students, academics, and engineers working in the field of heat exchangers research and development.

With the encroachment of the Internet into nearly all aspects of work and life, it seems as though information is everywhere. However, there is information and then there is correct, appropriate, and timely information. While we might love being able to turn to Wikipedia® for encyclopedia-like information or search Google® for the thousands of links on a topic, engineers need the best information, information that is evaluated, up-to-date, and complete. Accurate, vetted information is necessary when building new skyscrapers or developing new prosthetics for returning military veterans While the award-winning first edition of Using the Engineering Literature used a roadmap analogy, we now need a three-dimensional analysis reflecting the complex and dynamic nature of research in the information age. Using the Engineering Literature, Second Edition provides a guide to the wide range of resources available in all fields of engineering. This second edition has been thoroughly revised and features new sections on nanotechnology as well as green engineering. The information age has greatly impacted the way engineers find information. Engineers have an effect, directly and indirectly, on almost all aspects of our lives, and it is vital that they find the right information at the right time to create better products and processes. Comprehensive and up to date, with expert chapter authors, this book fills a gap in the literature, providing critical information in a user-friendly format.

Industry relies on heating for a wide variety of processes involving a broad range of materials. Each process and material requires heating methods suitable to its properties and the desired outcome. Despite this, the literature lacks a general reference on design techniques for heating, especially for small- and medium-sized applications. Industrial Heating: Principles, Techniques, Materials, Applications, and Design fills this gap, presenting design information for both traditional and modern heating processes and auxiliary techniques. The author leverages more than 40 years of experience into this comprehensive, authoritative guide. The book opens with fundamental topics in steady state and transient heat transfer, fluid mechanics, and aerodynamics, emphasizing analytical concepts over mathematical rigor. A discussion of fuels, their combustion, and combustion devices follows, along with waste incineration and its associated problems. The author then examines techniques related to heating, such as vacuum technology, pyrometry, protective atmosphere, and heat exchangers as well as refractory, ceramic, and metallic materials and their advantages and disadvantages. Useful appendices round out the presentation, supplying information on underlying principles such as pressure and thermal diffusivity. Replete with illustrations, examples, and solved problems, Industrial Heating provides a much-needed treatment of all aspects of heating systems, reflecting the advances in both process and technology over the past half-century.

Design, Applications and Performance

Intermediate Heat Transfer

Principles, Techniques, Materials, Applications, and Design

Reliability-Based Mechanical Design

Fundamentals of Heat Exchanger Design

This comprehensive reference covers all the important aspects of heat exchangers (HEs)—their design and modes of operation—and practical, large-scale applications in process, power, petroleum, transport, air conditioning, refrigeration, cryogenics, heat recovery, energy, and other industries. Reflecting the author's extensive practical experie

A guide to two-phase heat transfer theory, practice, and applications Designed primarily as a practical resource for design and development engineers, Two-Phase Heat Transfer contains the theories and methods of two-phase heat transfer that are solution oriented. Written in a clear and concise manner, the book includes information on physical phenomena, experimental data, theoretical solutions, and empirical correlations. A very wide range of real-world applications and formulas/correlations for them are presented. The two-phase heat transfer systems covered in the book include boiling, condensation, gas-liquid mixtures, and gas-solid mixtures. The authora noted expert in this fieldalso reviews the numerous applications of two-phase heat transfer such as heat exchangers in refrigeration and air conditioning, conventional and nuclear power generation, solar power plants, aeronautics, chemical processes, petroleum industry, and more. Special attention is given to heat exchangers using mini-channels which are being increasingly used in a variety of applications. This important book Offers a practical guide to two-phase heat transfer Includes clear guidance for design professionals by identifying the best available predictive techniques Reviews the extensive literature on heat transfer in two-phase systems Presents information to aid in the design and analysis of heat exchangers Written for students and research, design, and development engineers, Two-Phase Heat Transfer is a comprehensive volume that covers the theory, methods, and applications of two-phase heat transfer.

This accessible text presents unconventional technologies in heat exchanger design that have the capacity to provide solutions to major concerns within the process and power-generating industries. Demonstrating the advantages and limits of these innovative heat exchangers, it also discusses micro- and nanostructure surfaces and micro-scale equipment, and introduces pillow-plate, helical and expanded metal baffle concepts. It offers step-by-step worked

examples, which provide instructions for developing an initial configuration and are supported by clear, detailed drawings and pictures. Various types of heat exchangers are available, and they are widely used in all fields of industry for cooling or heating purposes, including in combustion engines. The market in 2012 was estimated to be US 42.7 billion and the global demand for heat exchangers is experiencing an annual growth of about 7.8 %. The

market value is expected to reach US 57.9 billion in 2016, and approach US 78.16 billion in 2020. Providing a valuable introduction to students and researchers, this book offers clear and concise information to thermal engineers, mechanical engineers, process engineers and heat exchanger specialists.

Offers coverage of design, engineering, chemical resistance, costs, standards, codes and specifications. The text provides a resistance guide that lists over 800 chemicals and nearly 400 trade names cross-referenced to formal chemical names, covering all known chemical resistance data for the most popular thermoplastic piping systems. The book cover

A Problem-based Test Prep for Students

Heat Exchanger Design Guide

Innovative Heat Exchangers

Encyclopedia Of Two-phase Heat Transfer And Flow Ii: Special Topics And Applications (A 4-volume Set)

Design and Operation of Heat Exchangers and Their Networks

Handbook for Transversely Finned Tubes Heat Exchangers Design contains detailed experimental data, correlations, and design methods for designing and improving the performance of finned tube heat exchangers. It covers the three main types, circular finned, square finned, and helical finned tube bundles. Based on extensive experimental studies and tested at leading design and research institutions, this handbook provides an extensive set of materials for calculating and designing convective surfaces from transversely finned tubes, with a particular emphasis on power plant applications. Provides a design manual for calculating heat transfer and aerodynamic resistance of convective heating surfaces fabricated in the form of tube bundles with transverse circular, square and helical fins Presents calculations for finned surfaces operating under conditions of clean and dust-laden flows alike, including finned convective heating surfaces of boilers Includes a fully solved exercise at the end of the book, illustrating the top-down approach specially oriented to power plant heat exchangers

This book insures the legacy of the original 1950 classic, Process Heat Transfer, by Donald Q. Kern. This second edition book is divided into three parts: Fundamental Principles; Heat Exchangers; and Other Heat Transfer Equipment/ Considerations. - Part I provides a series of chapters concerned with introductory topics that are required when solving heat transfer problems. This part of the book deals with topics such as steady-state heat conduction, unsteady-state conduction, forced convection, free convection, and radiation. - Part II is considered by the authors to be the "meat" of the book - addressing heat transfer equipment design procedures and applications. In addition to providing a more meaningful treatment of the various types of heat exchangers, this part also examines the impact of entropy calculations on exchanger design. - Part III of the book examines other related topics of interest, including boiling and condensation, refrigeration and cryogenics, boilers, cooling towers and quenchers, batch and unsteady-state processes, health & safety and the accompanying topic of risk. An Appendix is also included. What is new in the 2nd edition Changes that are addressed in the 2nd edition so that Kern's original work continues to remain relevant in 21st century process engineering include: - Updated Heat Exchanger Design - Increased Number of Illustrative Examples - Energy Conservation/ Entropy Considerations - Environmental Considerations - Health & Safety - Risk Assessment - Refrigeration and Cryogenics - Inclusion of SI Units

This new volume of the annual review "Advances in Transport Phenomena" series contains three in-depth review articles on the microfluidic fabrication of vesicles, the dielectrophoresis field-flow fractionation for continuous-flow separation of particles and cells in microfluidic devices, and the thermodynamic analysis and optimization of heat exchangers, respectively.

Heat Exchanger Design Handbook, Second EditionCRC Press

Thermal System Design and Simulation

Practical Guide to Pressure Vessel Manufacturing

Mechanical Design of Heat Exchangers

Optimizing the Shape of Mechanical Elements and Structures

Selection, Design and Operation

Discussing the modern tools that support designs based on product reliability, this text focuses on the classical techniques of reliability analysis as well as response surface modelling and physics-based reliability prediction methods. It makes use of the available personal computer tools that permit a host of application examples, and contains an IBM-compatible disk that illustrates immediately applicable software that facilitates reliability modelling in mechanical design.

This book serves as an extensive practice manual for the understanding and practice of heat exchanger design fundamentals and principles. It also provides a useful resource to upper undergraduate students, who are required to complete final year design projects as part of graduation. The book complements other key topics in science and engineering courses well, such as the branch of thermodynamics which relates closely to the core design principles for heat exchanger networks (First and Second Laws of Thermodynamics). Provides balanced content with numerical and open-ended problems; Tailored to the needs of students and teachers; Concise yet rigorous treatment of concepts;

Introduces use of visual aids in learning; Reinforces engineering concepts in real-life applications.

Thermal System Design and Simulation covers the fundamental analyses of thermal energy systems that enable users to effectively formulate their own simulation and optimal design procedures. This reference provides thorough guidance on how to formulate optimal design constraints and develop strategies to solve them with minimal computational effort. The book uniquely illustrates the methodology of combining information flow diagrams to simplify system simulation procedures needed in optimal design. It also includes a comprehensive presentation on dynamics of thermal systems and the control systems needed to ensure safe operation at varying loads. Designed to give readers the skills to develop their own customized software for simulating and designing thermal systems, this book is relevant for anyone interested in obtaining an advanced knowledge of thermal system analysis and design. Contains detailed models of simulation for equipment in the most commonly used thermal engineering systems Features illustrations for the methodology of using information flow diagrams to simplify system simulation procedures Includes comprehensive global case studies of simulation and optimization of thermal systems

Heat exchangers are a crucial part of aerospace, marine, cryogenic and refrigeration technology. These essays cover such topics as complicated flow arrangements, complex extended surfaces, two-phase flow and irreversibility in heat exchangers, and single-phase heat transfer.

Concise Guide to Heat Exchanger Network Design

Heat Exchangers

A Festschrift for A.L. London

Plate Heat Exchangers

Geometric Dimensioning and Tolerancing

This Second Edition of the well-received work on design, construction, and operation of heat exchangers. Demonstrates how to apply theories of fluid mechanics and heat transfer to practical problems posed by design, testing, and installation of heat exchangers. Tables and data have been brought up to date, and there is new material on problems of vibration and fouling, and on optimization of energy use in the chemical process and manufacturing industries. Covers all basic principles of heat exchanger design, and addresses many specialized situations encountered in engineering applications.

"Explores vessel fabrication and the corresponding procedures of quality and control. Details the necessary methods for code specification compliance. Clarifies the inspection, testing, and documentation of the ASME code."

"This comprehensive reference covers all the important aspects of heat exchangers (HEs): design and modes of operation and practical, large-scale applications in process, power, petroleum, transport, air conditioning, refrigeration, cryogenics, heat recovery, energy, and other industries. It includes over 400 drawings, diagrams, tables, and equations, making it a great resource for mechanical, chemical, and petrochemical engineers; process equipment and pressure vessel designers; and upper-level undergraduate and graduate students. This second edition includes updated material throughout; coverage of the latest advances in HE design techniques; expanded and updated coverage of materials selection; and a look at the newest fabrication technologies"--

Two-phase flow heat exchangers are vital components of systems for power generation, chemical processing, and thermal environment control. The art and science of the design of such heat exchangers have advanced considerably in recent years. This is due to better understanding of the fundamentals of two-phase flow and heat transfer in simple geometries, greater appreciation of these processes in complex geometries, and enhanced predictive capability through use of complex computer codes. The subject is clearly of great fundamental and practical importance. The NATO Asian Thermal-Hydraulic Fundamentals and Design of Two-Phase Flow Heat Exchangers was held in Povoá de Vazim (near Porto), Portugal, July 6-17, 1987, participating in the organization of" the ASI were the Department of Mechanical Engineering and the Clean Energy Research Institute, University of Miami; Universidade do Porto; and the Department of Mechanical Engineering, Aeronautical Eng ineering, and Mechanics, Rensselaer Polytechnic Institute. The ASI was arranged primarily as a high-level teaching activity by experts representing both academic and industrial viewpoints. The program included the presentation of invited lectures, a limited number of related technical papers and discussion sessions.

Heat Exchanger Design Handbook: Thermal and hydraulic design of heat exchangers

Using the Engineering Literature, Second Edition

Selection, Rating, and Thermal Design, Second Edition

Heat Exchanger Design

Handbook of Turbomachinery

A tubular heat exchanger exemplifies many aspects of the challenge in designing a pressure vessel. High or very low operating pressures and temperatures, combined with sharp temperature gradients, and large differences in the stiffnesses of adjoining parts, are amongst the legion of conditions that behove the attention of the heat exchanger designer. Pitfalls in mechanical design may lead to a variety of operational problems, such as tube-to-tubesheet joint failure, flanged joint leakage, weld cracks, tube buckling, and flow induced vibration. Internal failures, such as pass partition bowing or weld rip-out, pass partition gasket rib blow-out, and impingement actuated tube end erosion are no less menacing. Designing to avoid such operational perils requires a thorough grounding in several disciplines of mechanics, and a broad understanding of the interrelationship between the thermal and mechanical performance of heat exchangers. Yet, while there are a number of excellent books on heat exchanger thermal design, comparable effort in mechanical design has been non-existent. This apparent void has been filled by an assortment of national codes and industry standards, notably the "ASME Boiler and Pressure Vessel Code" and the "Standards of Tubular Exchanger Manufacturers Association." These documents, in conjunction with scattered publications, form the motley compendia of the heat exchanger designer's reference source. The subject matter clearly beckons a methodical and comprehensive treatment. This book is directed towards meeting this need.

Pneumatic conveying systems offer enormous advantages: flexibility in plant layout, automatic operation, easy control and monitoring, and the ability to handle diverse materials, especially dangerous, toxic, or explosive materials. The Handbook of Pneumatic Conveying Engineering provides the most complete, comprehensive reference on all types and s

This book conveys the ideas and industrial concepts in compact heat exchanger technology that have been developed in the last 10 years or so. Historically, the development and application of compact heat exchangers and their surfaces has taken place in a piecemeal fashion in a number of rather unrelated areas, principally those of the automotive and prime mover, aerospace, cryogenic and refrigeration sectors. Much detailed technology, familiar in one sector, progressed only slowly over the boundary into another sector. This compartmentalisation was a feature both of the user industries themselves, and also of the supplier, or manufacturing industries. These barriers are now breaking down, with valuable cross-fertilisation taking place. One of the industrial sectors that is waking up to the challenges of compact heat exchangers is that broadly defined as the process sector. If there is a bias in the book, it is towards this sector. Here, in many cases, the technical challenges are severe, since high pressures and temperatures are often involved, and working fluids can be corrosive, reactive or toxic. The opportunities, however, are correspondingly high, since compacts can offer a combination of lower capital or installed cost, lower temperature differences (and hence running costs), and lower inventory. In some cases they give the opportunity for a radical re-think of the process design, by the introduction of process intensification (PI) concepts such as combining process elements in one unit. An example of this is reaction and heat exchange, which, in many cases, other advantages, significantly lower by-product production. To stimulate future research, the author includes coverage of hitherto neglected approaches, such as that of the Second Law (of Thermodynamics), pioneered by Bejan and co-workers. The justification for this is that

there is increasing interest in life-cycle and sustainable approaches to industrial activity as a whole, often involving exergy (Second Law) analysis. Heat exchangers, being fundamental components of energy and process systems, are both savers and spenders of exergy, according to interpretation.

Process Heat Transfer

Two-Phase Flow Heat Exchangers

Two-Phase Heat Transfer

Advanced Features and Applications