

# Chemical Reaction Engineering Levenspiel

This book presents the basic principles for evaluating water quality and treatment plant performance in a clear, innovative and didactic way, using a combined approach that involves the interpretation of monitoring data associated with (i) the basic processes that take place in water bodies and in water and wastewater treatment plants and (ii) data management and statistical calculations to allow a deep interpretation of the data. This book is problem-oriented and works from practice to theory, covering most of the information you will need, such as (a) obtaining flow data and working with the concept of loading, (b) organizing sampling programmes and measurements, (c) connecting laboratory analysis to data management, (e) using numerical and graphical methods for describing monitoring data (descriptive statistics), (f) understanding and reporting removal efficiencies, (g) recognizing symmetry and asymmetry in monitoring data (normal and log-normal distributions), (h) evaluating compliance with targets and regulatory standards for effluents and water bodies, (i) making comparisons with the monitoring data (tests of hypothesis), (j) understanding the relationship between monitoring variables (correlation and regression analysis), (k) making water and mass balances, (l) understanding the different loading rates applied to treatment units, (m) learning the principles of reaction kinetics and reactor hydraulics and (n) performing calibration and verification of models. The major concepts are illustrated by 92 fully worked-out examples, which are supported by 75 freely-downloadable Excel spreadsheets. Each chapter concludes with a checklist for your report. If you are a student, researcher or practitioner planning to use or already using treatment plant and water quality monitoring data, then this book is for you! 75 Excel spreadsheets are available to download. This broad-based book covers the three major areas of Chemical Engineering. Most of the books in the market involve one of the individual areas, namely, Fluid Mechanics, Heat Transfer or Mass Transfer, rather than all the three. This book presents this material in a single source. This avoids the user having to refer to a number of books to obtain information. Most published books covering all the three areas in a single source emphasize theory rather than practical issues. This book is written with emphasis on practice with brief theoretical concepts in the form of questions and answers, not adopting stereo-typed question-answer approach practiced in certain books in the market, bridging the two areas of theory and practice with respect to the core areas of chemical engineering. Most parts of the book are easily understandable by those who are not experts in the field. Fluid Mechanics chapters include basics on non-Newtonian systems which, for instance find importance in polymer and food processing, flow through piping, flow measurement, pumps, mixing technology and fluidization and two phase flow. For example it covers types of pumps and valves, membranes and areas of their use, different equipment commonly used in chemical industry and their merits and drawbacks. Heat Transfer chapters cover the basics involved in

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conduction, convection and radiation, with emphasis on insulation, heat exchangers, evaporators, condensers, reboilers and fired heaters. Design methods, performance, operational issues and maintenance problems are highlighted. Topics such as heat pipes, heat pumps, heat tracing, steam traps, refrigeration, cooling of electronic devices, NO<sub>x</sub> control find place in the book. Mass transfer chapters cover basics such as diffusion, theories, analogies, mass transfer coefficients and mass transfer with chemical reaction, equipment such as tray and packed columns, column internals including structural packings, design, operational and installation issues, drums and separators are discussed in good detail. Absorption, distillation, extraction and leaching with applications and design methods, including emerging practices involving Divided Wall and Petluk column arrangements, multicomponent separations, supercritical solvent extraction find place in the book.

Market\_Desc: · Chemical Engineers in Chemical, Nuclear and Biomedical Industries  
Special Features: · Emphasis is placed throughout on the development of common design strategy for all systems, homogeneous and heterogeneous· This edition features new topics on biochemical systems, reactors with fluidized solids, gas/liquid reactors, and more on non ideal flow· The book explains why certain assumptions are made, why an alternative approach is not used, and to indicate the limitations of the treatment when applied to real situations  
About The Book: Chemical reaction engineering is concerned with the exploitation of chemical reactions on a commercial scale. Its goal is the successful design and operation of chemical reactors. This text emphasizes qualitative arguments, simple design methods, graphical procedures, and frequent comparison of capabilities of the major reactor types. Simple ideas are treated first, and are then extended to the more complex.

Today's Definitive, Undergraduate-Level Introduction to Chemical Reaction Engineering Problem-Solving For 30 years, H. Scott Fogler's Elements of Chemical Reaction Engineering has been the #1 selling text for courses in chemical reaction engineering worldwide. Now, in Essentials of Chemical Reaction Engineering, Second Edition, Fogler has distilled this classic into a modern, introductory-level guide specifically for undergraduates. This is the ideal resource for today's students: learners who demand instantaneous access to information and want to enjoy learning as they deepen their critical thinking and creative problem-solving skills. Fogler successfully integrates text, visuals, and computer simulations, and links theory to practice through many relevant examples. This updated second edition covers mole balances, conversion and reactor sizing, rate laws and stoichiometry, isothermal reactor design, rate data collection/analysis, multiple reactions, reaction mechanisms, pathways, bioreactions and bioreactors, catalysis, catalytic reactors, nonisothermal reactor designs, and more. Its multiple improvements include a new discussion of activation energy, molecular simulation, and stochastic modeling, and a significantly revamped chapter on heat effects in chemical reactors. To promote the transfer of key skills to

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real-life settings, Fogler presents three styles of problems: Straightforward problems that reinforce the principles of chemical reaction engineering Living Example Problems (LEPs) that allow students to rapidly explore the issues and look for optimal solutions Open-ended problems that encourage students to use inquiry-based learning to practice creative problem-solving skills About the Web Site ([umich.edu/~elements/5e/index.html](http://umich.edu/~elements/5e/index.html)) The companion Web site offers extensive enrichment opportunities and additional content, including Complete PowerPoint slides for lecture notes for chemical reaction engineering classes Links to additional software, including Polymath, MATLAB, Wolfram Mathematica, AspenTech, and COMSOL Multiphysics Interactive learning resources linked to each chapter, including Learning Objectives, Summary Notes, Web Modules, Interactive Computer Games, Computer Simulations and Experiments, Solved Problems, FAQs, and links to LearnChemE Living Example Problems that provide more than 75 interactive simulations, allowing students to explore the examples and ask "what-if " questions Professional Reference Shelf, containing advanced content on reactors, weighted least squares, experimental planning, laboratory reactors, pharmacokinetics, wire gauze reactors, trickle bed reactors, fluidized bed reactors, CVD boat reactors, detailed explanations of key derivations, and more Problem-solving strategies and insights on creative and critical thinking Register your product at [informit.com/register](http://informit.com/register) for convenient access to downloads, updates, and/or corrections as they become available.

### PRINCIPLES OF MASS TRANSFER AND SEPERATION PROCESSES

Introduction to Chemical Reaction Engineering and Kinetics

Essential Readings in Light Metals, Volume 1, Alumina and Bauxite

Principles, Practice and Economics of Plant and Process Design

An Introduction to Chemical Engineering Kinetics & Reactor Design

**Chemical reaction engineering is concerned with the exploitation of chemical reactions on a commercial scale. It's goal is the successful design and operation of chemical reactors. This text emphasizes qualitative arguments, simple design methods, graphical procedures, and frequent comparison of capabilities of the major reactor types. Simple ideas are treated first, and are then extended to the more complex.**

**Chemical Reaction Engineering John Wiley & Sons**

**Designed to give chemical engineers background for managing chemical reactions, this text examines the behavior of chemical reactions and reactors; conservation equations for reactors; heterogeneous reactions; fluid-fluid and fluid-solid reaction systems; heterogeneous catalysis and catalytic kinetics; diffusion and heterogeneous catalysis; and analyses and design of heterogeneous reactors. 1976 edition.**

**Learn Chemical Reaction Engineering through Reasoning, Not Memorization Essentials of Chemical Reaction Engineering is the complete, modern introduction to chemical reaction engineering for today's undergraduate students. Starting from the strengths**

of his classic Elements of Chemical Reaction Engineering, Fourth Edition, in this volume H. Scott Fogler added new material and distilled the essentials for undergraduate students. Fogler's unique way of presenting the material helps students gain a deep, intuitive understanding of the field's essentials through reasoning, using a CRE algorithm, not memorization. He especially focuses on important new energy and safety issues, ranging from solar and biomass applications to the avoidance of runaway reactions. Thoroughly classroom tested, this text reflects feedback from hundreds of students at the University of Michigan and other leading universities. It also provides new resources to help students discover how reactors behave in diverse situations—including many realistic, interactive simulations on DVD-ROM. New Coverage Includes Greater emphasis on safety: following the recommendations of the Chemical Safety Board (CSB), discussion of crucial safety topics, including ammonium nitrate CSTR explosions, case studies of the nitroaniline explosion, and the T2 Laboratories batch reactor runaway Solar energy conversions: chemical, thermal, and catalytic water spilling Algae production for biomass Steady-state nonisothermal reactor design: flow reactors with heat exchange Unsteady-state nonisothermal reactor design with case studies of reactor explosions About the DVD-ROM The DVD contains six additional, graduate-level chapters covering catalyst decay, external diffusion effects on heterogeneous reactions, diffusion and reaction, distribution of residence times for reactors, models for non-ideal reactors, and radial and axial temperature variations in tubular reactions. Extensive additional DVD resources include Summary notes, Web modules, additional examples, derivations, audio commentary, and self-tests Interactive computer games that review and apply important chapter concepts Innovative "Living Example Problems" with Polymath code that can be loaded directly from the DVD so students can play with the solution to get an innate feeling of how reactors operate A 15-day trial of Polymath(tm) is included, along with a link to the Fogler Polymath site A complete, new AspenTech tutorial, and four complete example problems Visual Encyclopedia of Equipment, Reactor Lab, and other intuitive tools More than 500 PowerPoint slides of lecture notes Additional updates, applications, and information are available at [www.umich.edu/~essen](http://www.umich.edu/~essen) and [www.essentialsofcre.com](http://www.essentialsofcre.com).

Chemical Reactor Omnibook- soft cover

Modeling the Flow of Fluids

Fundamentals of Chemical Reaction Engineering

Solutions to All 175 Odd Numbered Problems in Second Edition of Chemical Reaction Engineering

### **Fluidization Engineering**

*Chemical Engineering Design, Second Edition, deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, this edition has been specifically developed for the U.S. market. It provides the latest US codes and standards, including API, ASME and ISA design codes and ANSI standards. It contains new discussions of conceptual plant design, flowsheet development, and revamp design; extended coverage of capital cost estimation, process costing, and economics; and new chapters on equipment selection, reactor design, and solids handling processes. A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data, and Excel spreadsheet calculations, plus over 150 Patent References for downloading from the companion website. Extensive instructor resources, including 1170 lecture slides and a fully worked solutions manual are available to adopting instructors. This text is designed for chemical and biochemical engineering students (senior undergraduate year, plus appropriate for capstone design courses where taken, plus graduates) and lecturers/tutors, and professionals in industry (chemical process, biochemical, pharmaceutical, petrochemical sectors). New to this edition: Revised organization into Part I: Process Design, and Part II: Plant Design. The broad themes of Part I are flowsheet development, economic analysis, safety and environmental impact and optimization. Part II contains chapters on equipment design and selection that can be used as supplements to a lecture course or as essential references for students or practicing engineers working on design projects. New discussion of conceptual plant design, flowsheet development and revamp design Significantly increased coverage of capital cost estimation, process costing and economics New chapters on equipment selection, reactor design and solids handling processes New sections on fermentation, adsorption, membrane separations, ion exchange and chromatography Increased coverage of batch processing, food, pharmaceutical and biological processes All equipment chapters in Part II revised and updated with current information Updated throughout for latest US codes and standards, including API, ASME and ISA design codes and ANSI standards Additional worked examples and homework problems The most complete and up to date coverage of equipment selection 108 realistic commercial design projects from diverse industries A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data and Excel spreadsheet calculations plus over 150 Patent References, for downloading from the companion website Extensive instructor resources: 1170 lecture slides plus fully worked solutions manual available to adopting instructors Filling a longstanding gap for graduate courses in the field, Chemical Reaction Engineering: Beyond the Fundamentals covers basic concepts as well as complexities of chemical reaction engineering, including novel*

*techniques for process intensification. The book is divided into three parts: Fundamentals Revisited, Building on Fundamentals, and Beyond Elementary Chemical Reactor Analysis focuses on the processes, reactions, methodologies, and approaches involved in chemical reactor analysis, including stoichiometry, adiabatic reactors, external mass transfer, and thermochemistry. The publication first takes a look at stoichiometry and thermochemistry and chemical equilibrium. Topics include heat of formation and reaction, measurement of quantity and its change by reaction, concentration changes with a single reaction, rate of generation of heat by reaction, and equilibrium of simultaneous and heterogeneous reactions. The manuscript then offers information on reaction rates and the progress of reaction in time. Discussions focus on systems of first order reactions, concurrent reactions of low order, general irreversible reaction, variation of reaction rate with extent and temperature, and heterogeneous reaction rate expressions. The book examines the interaction of chemical and physical rate processes, continuous flow stirred tank reactor, and adiabatic reactors. Concerns include multistage adiabatic reactors, adiabatic stirred tank, stability and control of the steady state, mixing in the reactor, effective reaction rate expressions, and external mass transfer. The publication is a dependable reference for readers interested in chemical reactor analysis. This textbook is intended for courses in heat transfer for undergraduates, not only in chemical engineering and related disciplines of biochemical engineering and chemical technology, but also in mechanical engineering and production engineering. The author provides the reader with a very thorough account of the fundamental principles and their applications to engineering practice, including a survey of the recent developments in heat transfer equipment. The three basic modes of heat transfer - conduction, convection and radiation - have been comprehensively analyzed and elucidated by solving a wide range of practical and design-oriented problems. A whole chapter has been devoted to explain the concept of the heat transfer coefficient to give a feel of its importance in tackling problems of convective heat transfer. The use of the important heat transfer correlations has been illustrated with carefully selected examples.*

*Chemical Reactor Analysis and Design  
Reactor Design for Chemical Engineers*

*Overview of the New Developments of Energy and Petrochemical Reactor Technologies. Projections for the 90's*

*Material and Energy Balances, Second Edition*

**The book presents in a clear and concise manner the fundamentals of chemical reaction engineering. The structure of the book allows the student to solve reaction engineering problems through reasoning rather than through memorization and recall of numerous equations, restrictions, and**

conditions under which each equation applies. The fourth edition contains more industrial chemistry with real reactors and real engineering and extends the wide range of applications to which chemical reaction engineering principles can be applied (i.e., cobra bites, medications, ecological engineering)

This textbook is targeted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES :

- A balanced coverage of theoretical principles and applications.
- Important recent developments in mass transfer equipment and practice are included.
- A large number of solved problems of varying levels of complexities showing the applications of the theory are included.
- Many end-chapter exercises.
- Chapter-wise multiple choice questions.
- An Instructors manual for the teachers.

The Omnibook aims to present the main ideas of reactor design in a simple and direct way. it includes key formulas, brief explanations, practice exercises, problems from experience and it skims over the field touching on all sorts of reaction systems. Most important of all it tries to show the reader how to approach the problems of reactor design and what questions to ask. In effect it tries to show that a common strategy threads its way through all reactor problems, a strategy which involves three factors: identifying the flow patten, knowing the kinetics, and developing the proper performance equation. It is this common strategy which is the heart of Chemical Reaction Engineering and identifies it as a distinct field of study. Solving problems in chemical reaction engineering and kinetics is now easier than ever! As students read through this text, they'll find a comprehensive, introductory treatment of reactors for single-phase and multiphase systems that exposes them to a broad range of reactors and key design features. They'll gain valuable insight on reaction kinetics in relation to chemical reactor design. They will also utilize a special software package that helps them quickly solve systems of algebraic and differential equations, and perform parameter estimation, which gives them more time for analysis. Key Features Thorough coverage is provided on the relevant

principles of kinetics in order to develop better designs of chemical reactors. E-Z Solve software, on CD-ROM, is included with the text. By utilizing this software, students can have more time to focus on the development of design models and on the interpretation of calculated results. The software also facilitates exploration and discussion of realistic, industrial design problems. More than 500 worked examples and end-of-chapter problems are included to help students learn how to apply the theory to solve design problems. A web site, [www.wiley.com/college/missen](http://www.wiley.com/college/missen), provides additional resources including sample files, demonstrations, and a description of the E-Z Solve software.

**Butterworths Series in Chemical Engineering**

**Essentials, Exercises and Examples**

**PRINCIPLES AND APPLICATIONS**

**Assessment of Treatment Plant Performance and Water Quality Data: A Guide for Students, Researchers and Practitioners**

**Elements of Chemical Reaction Engineering**

*Principles of Chemical Engineering Processes: Material and Energy Balances introduces the basic principles and calculation techniques used in the field of chemical engineering, providing a solid understanding of the fundamentals of the application of material and energy balances. Packed with illustrative examples and case studies, this book: Discusses problems in material and energy balances related to chemical reactors Explains the concepts of dimensions, units, psychrometry, steam properties, and conservation of mass and energy Demonstrates how MATLAB® and Simulink® can be used to solve complicated problems of material and energy balances Shows how to solve steady-state and transient mass and energy balance problems involving multiple-unit processes and recycle, bypass, and purge streams Develops quantitative problem-solving skills, specifically the ability to think quantitatively (including numbers and units), the ability to translate words into diagrams and mathematical expressions, the ability to use common sense to interpret vague and ambiguous language in problem statements, and the ability to make judicious use of approximations and reasonable assumptions to simplify problems This Second Edition has been updated based upon feedback from professors and students. It features a new chapter related to single- and multiphase systems and contains additional solved examples and homework problems. Educational software, downloadable exercises, and a solutions manual are available with qualifying course adoption.*

*The tracer method was first introduced to measure the actual flow of fluid in a vessel, and then to develop a suitable model to represent this flow. Such models are used to follow the flow of fluid in chemical reactors and other process units, in rivers and streams, and through soils and porous structures. Also, in medicine they are used to study the flow of chemicals, harmful or not, in the blood streams of animals and man. Tracer Technology, written by Octave Levenspiel, shows how we use tracers to follow the flow of fluids and then we develop a variety of models to represent these flows. This activity is called tracer technology.*

*Today's frustrations and anxieties resulting from two energy crises in only one decade, show us the problems and fragility of a world built on high energy consumption, accustomed to the use of cheap non-renewable energy and to the acceptance of existing imbalances between the resources and demands of countries. Despite all these stressing factors, our world is still hesitating about the urgency of undertaking new and decisive research that could stabilize our future, Could this trend change in the near*



*future? In our view, two different scenarios are possible. A renewed energy tension could take place with an unpredictable timing mostly related to political and economic factors, This could bring again scientists and technologists to a new state of shock and awaken our talents, A second interesting and beneficial scenario could result from the positive influence of a new generation of researchers that with or without immediate crisis, acting both in industry and academia, will face the challenge of developing technologies and processes to pave the way to a less vulnerable society, Because Chemical Reactor Design and Technology activities are at the heart of these required new technologies the timeliness of the NATO-Advanced Study Institute at the University of Western Ontario, London, was very appropriate.*

*Intended primarily for undergraduate chemical-engineering students, this book also includes material which bridges the gap between undergraduate and graduate requirements. The introduction contains a listing of the principal types of reactors employed in the chemical industry, with diagrams and examples of their use. There is then a brief exploration of the concepts employed in later sections for modelling and sizing reactors, followed by basic information on stoichiometry and thermodynamics, and the kinetics of homogeneous and catalyzed reactions. Subsequent chapters are devoted to reactor sizing and modelling in some simple situations, and more detailed coverage of the design and operation of the principal reactor types.*

*Elementary Chemical Reactor Analysis*

*Chemical Engineering Design*

*Beyond the Fundamentals*

*Chemical and Catalytic Reaction Engineering*

*The Engineering of Chemical Reactions*

ONE OF A FOUR-BOOK COLLECTION SPOTLIGHTING CLASSIC ARTICLES

Five decades of landmark original research findings and reviews Highlighting some of the most important findings reported over the past five decades, this volume features some of the best technical papers published on alumina and bauxite from 1963 to 2011. Papers have been divided into thirteen subject sections for ease of access. Each section has a brief introduction and a list of recommended articles for researchers interested in exploring each subject in greater depth. Only about fifteen percent of the alumina and bauxite papers ever published in Light Metals were chosen for this volume. Selection was based on a rigorous review process. Among the papers, readers will find landmark original research findings and expert reviews summarizing current thinking on key topics at the time of publication. From basic research to advanced applications, the articles published in this volume collectively represent our body of knowledge in alumina and bauxite. Students, scientists, and engineers should turn to this volume to discover the historical development of alumina and bauxite research as well as the current state of the science and the technology. Moreover, the papers published in this volume will serve as a springboard for future research and discoveries.

Chemical Reaction Engineering: Essentials, Exercises and Examples presents the essentials of kinetics, reactor design and chemical reaction engineering for undergraduate students. Concise and didactic in its approach, it features over 70 resolved examples and many exercises. The work is organized in two parts: in the first part kinetics is presented

"The fourth edition of Elements of Chemical Reaction Engineering is a completely revised version of the book. It combines authoritative coverage of the principles of chemical reaction engineering with an unsurpassed focus on critical thinking and creative problem solving, employing open-ended questions and stressing the Socratic method. Clear and organized, it integrates text, visuals, and computer simulations to help readers solve even the most challenging problems through reasoning, rather than by memorizing equations."--BOOK JACKET.

This book describes how modeling fluid flow in chemical reactors may offer solutions that improve design, operation, and performance of reactors. Chemical reactors are any vessels, tubes, pipes, or tanks in which chemical reactions take place. Computational Flow Modeling for Chemical Reactor Engineering will show the reactor engineer how to define the specific roles of computational flow modeling, select appropriate tools, and apply these tools to link reactor hardware to reactor performance. Overall methodology is illustrated with numerous case studies. Industry has invested substantial funds in computational flow modeling which will pay off only if it can be used to realize significant performance enhancement in chemical reactors. No other single source exists which provides the information contained in this book.

Chemical Reactor Design and Technology

Wie Chemical Reaction Engineering

Essentials of Chemical Reaction Engineering

Tracer Technology

Parameter Estimation, Exercises and Examples

The third edition of Engineering Flow and Heat Exchange is the most practical textbook available on the design of heat transfer and equipment. This book is an excellent introduction to real-world applications for advanced undergraduates and an indispensable reference for professionals. The book includes comprehensive chapters on the different types and classifications of fluids, how to analyze fluids, and where a particular fluid fits into a broader picture. This book includes various a wide variety of problems and solutions - some whimsical and others directly from industrial applications. Numerous practical examples of heat transfer Different from other introductory books on fluids Clearly written, simple to understand, written for students to absorb material quickly Discusses non-Newtonian as well as Newtonian fluids Covers the entire field concisely Solutions manual with worked examples and solutions provided

Appropriate for a one-semester undergraduate or first-year graduate course, this text introduces the quantitative treatment of chemical reaction engineering. It covers both homogeneous and heterogeneous reacting systems and examines chemical reaction engineering as well as chemical reactor engineering. Each chapter contains numerous worked-out problems and real-world vignettes involving commercial applications, a feature widely praised by reviewers and teachers. 2003 edition.

Focused on the undergraduate audience, Chemical Reaction Engineering provides students with complete coverage of the fundamentals, including in-depth coverage

of chemical kinetics. By introducing heterogeneous chemistry early in the book, the text gives students the knowledge they need to solve real chemistry and industrial problems. An emphasis on problem-solving and numerical techniques ensures students learn and practice the skills they will need later on, whether for industry or graduate work.

The Engineering of Chemical Reactions focuses explicitly on developing the skills necessary to design a chemical reactor for any application, including chemical production, materials processing, and environmental modeling.

Chemical Reactor Analysis and Design Fundamentals

Computational Flow Modeling for Chemical Reactor Engineering

Reaction Kinetics

HEAT TRANSFER

An Introduction to the Design of Chemical Reactors

The first English edition of this book was published in 2014. This book was originally intended for undergraduate and graduate students and had one major objective: teach the basic concepts of kinetics and reactor design. The main reason behind the book is the fact that students frequently have great difficulty to explain the basic phenomena that occur in practice. Therefore, basic concepts with examples and many exercises are presented in each topic, instead of specific projects of the industry. The main objective was to provoke students to observe kinetic phenomena and to think about them. Indeed, reactors cannot be designed and operated without knowledge of kinetics.

Additionally, the empirical nature of kinetic studies is recognized in the present edition of the book. For this reason, analyses related to how experimental errors affect kinetic studies are performed and illustrated with actual data.

Particularly, analytical and numerical solutions are derived to represent the uncertainties of reactant conversions in distinct scenarios and are used to analyze the quality of the obtained parameter estimates. Consequently, new topics that focus on the development of analytical and numerical procedures for more accurate description of experimental errors in reaction systems and of estimates of kinetic parameters have been included in this version of the book. Finally, kinetics requires knowledge that must be complemented and tested in the laboratory.

Therefore, practical examples of reactions performed in bench and semi-pilot scales are discussed in the final chapter. This edition of the book has been organized in two parts. In the first part, a thorough discussion regarding reaction kinetics is presented. In the second part, basic equations are derived and used to represent the performances of batch and continuous ideal reactors, isothermal and non-isothermal reaction systems and homogeneous and heterogeneous reactor vessels, as illustrated with several examples and exercises. This textbook will be of

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great value to undergraduate and graduate students in chemical engineering as well as to graduate students in and researchers of kinetics and catalysis.

An improved and simplified edition of this classic introduction to the principles of reactor design for chemical reactions of all types—homogeneous, catalytic, biochemical, gas, solid, extractive, etc. Adds new material on systems of deactivating catalysts, flow modeling and diagnosis of the ills of operating equipment, and new simple design procedures for packed bed and fluidized bed reactors.

This is the Second Edition of the standard text on chemical reaction engineering, beginning with basic definitions and fundamental principles and continuing all the way to practical applications, emphasizing real-world aspects of industrial practice. The two main sections cover applied or engineering kinetics, reactor analysis and design. Includes updated coverage of computer modeling methods and many new worked examples. Most of the examples use real kinetic data from processes of industrial importance.

CHEMICAL REACTION ENGINEERING, 3RD ED

Engineering Flow and Heat Exchange

Chemical Reaction Engineering. 2nd Ed

Fluid Mechanics, Heat Transfer, and Mass Transfer

Chemical Engineering Practice